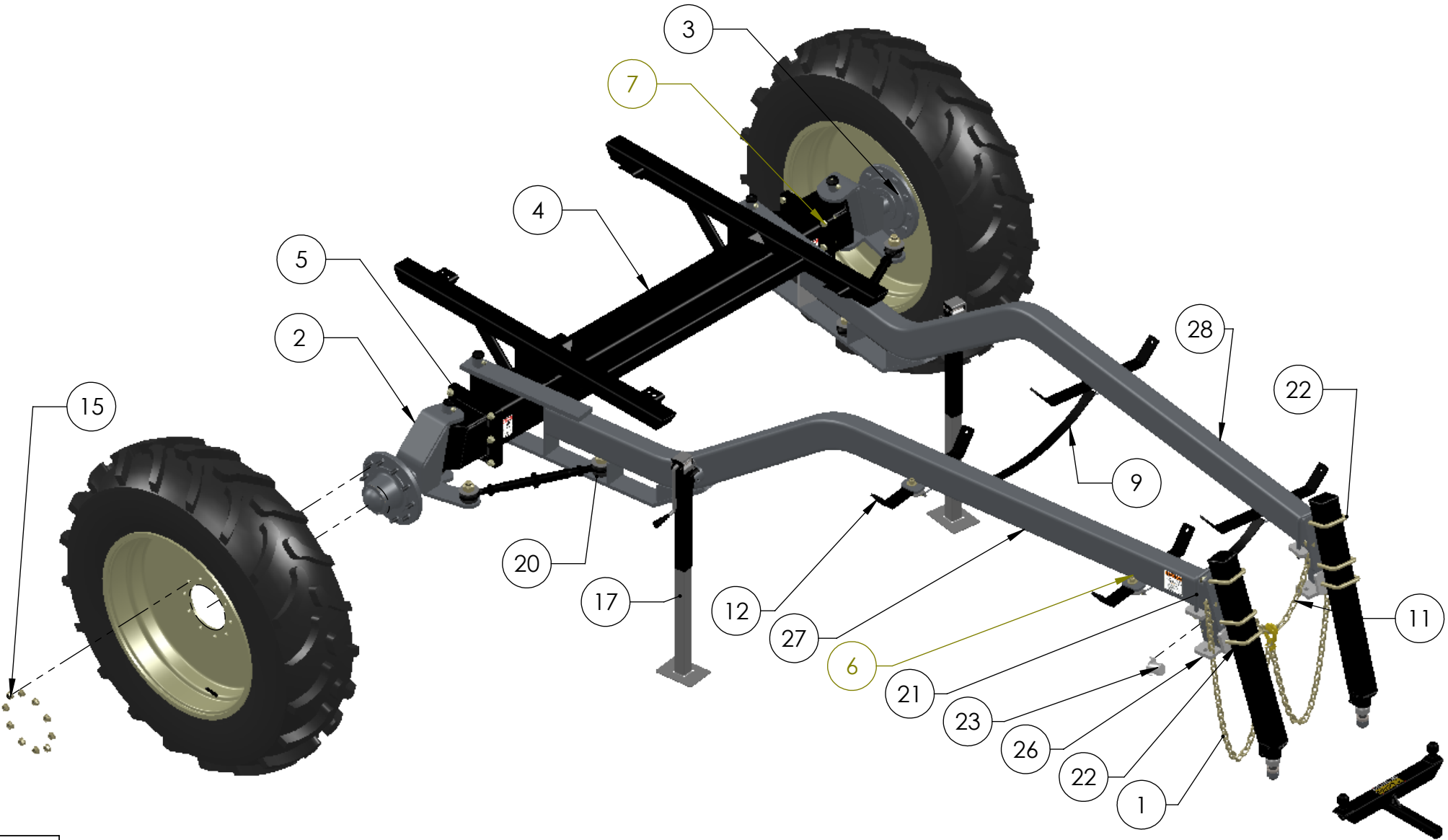


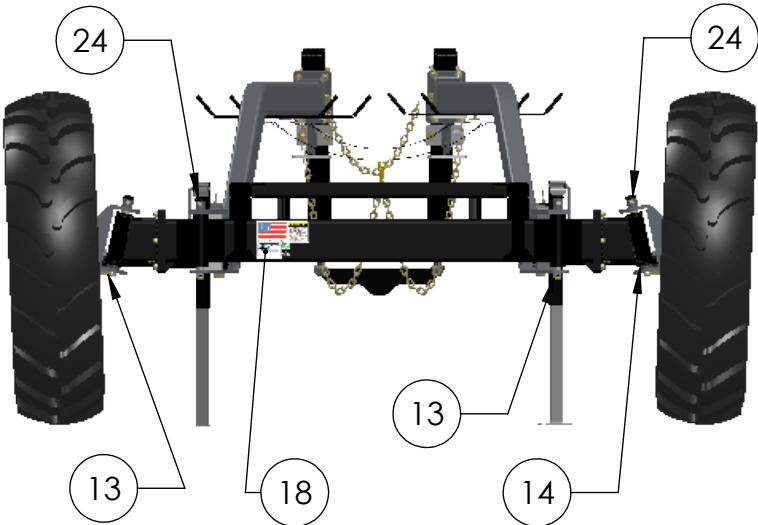
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	2	A000001	Safety Chain Assembly
2	1	A002620	Spindle Assembly - 6Ton Right
3	1	A002622	Spindle Assembly - 6Ton Left
4	1	A000258	Assembly - 6 Ton Adjustable Center Frame
5	2	A000260	Assembly - 6 Ton King Pin End
6	1	K000011	Kit - Saddle Hardware (Yellow Zinc)
7	1	K000017	Kit - Adj. Axle (6 Ton) (Yellow Zinc)
8	1	K000033	Kit - Cart Decal
9	1	K002016	Kit - Cart Hose Guide Strap
10	1	K002589	Kit - 6 Ton Cart Hardware (Yellow Zinc)
11	1	M000002	Chain - Short (Arm Connector)
12	4	M000009	Saddle - Hose
13	4	M003839	Shaft - 1-1/2" x 15.00 (6 Ton King Pin)
14	2	P000015	Bearing - Thrust 1-1/2" (D17)
15	20	P000018	Nut - Lug(6,9,12 Ton)
16	2	P000128	Ball (30,000 lbs)
17	2	P000138	Jack - 8000 lb Drop
18	1	P000202	Serial Tag
19	1	P000273	Decal - Fema
20	8	P000365	Gasket - Tie-Rod Bearing Grease (Foam)
21	2	P000430	U-Bolt - 3/4" x 4-1/8" x 8
22	6	P002285	U-Bolt - 3/4" x 4-1/8" x 6"
23	1	P002390	Holder - Light Harness Plug
24	4	P003239	Cap - 2.0625 I.D. x .5" Vinyl
25	4	P003240	Bolt - 1/2-13 x 2.75 x 1.25 Hex (GR 8 M/S FA)
26	2	W002396	Support - Universal Arm Gusset
27	1	W002851	Arm - Gooseneck RH (6 Ton)
28	1	W002852	Arm - Gooseneck LH (6 Ton)

NOTE: BILL OF MATERIALS EXCLUDES TIRES, ADJ. AXLE, TIE-RODS, AND COUPLERS

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVAL
A	RELEASED FOR PRODUCTION	11/3/2021	IJM



OPTIONS		
TYPE	PART #	DESCRIPTION
TIRES	A000004/A000292	Tire Assembly - 380/90 R46" 10 Bolt Small
	A000005/A000293	Tire Assembly - 420/85 R34" 10 Bolt Small
	A000006/A000294	Tire Assembly - 380/85 R34" 10 Bolt (14.9X34)
	A000063/A000295	Tire Assembly - 480/80 R42" 10 Bolt Small
	A000175/A000304	Tire Assembly - 320/90 R46" 10 Bolt (12.4x46)
	A000193/A000305	Tire Assembly - 320/90 R42" 10 Bolt Small (12.4xR42)
COUPLER	A000020	Hitch - Knuckle Assembly (Req. W000237)
	A000034	Hitch - Adj. (Req. A000017)
ADJ AXLE SPACER BLOCK	A000039	Axle - 6" x 6 Ton Extension Assembly
	A000040	Axle - 12" x 6 Ton Extension Assembly
	A000041	Axle - 16" x 6 Ton Extension Assembly
	A000042	Axle - 20" x 6 Ton Extension Assembly

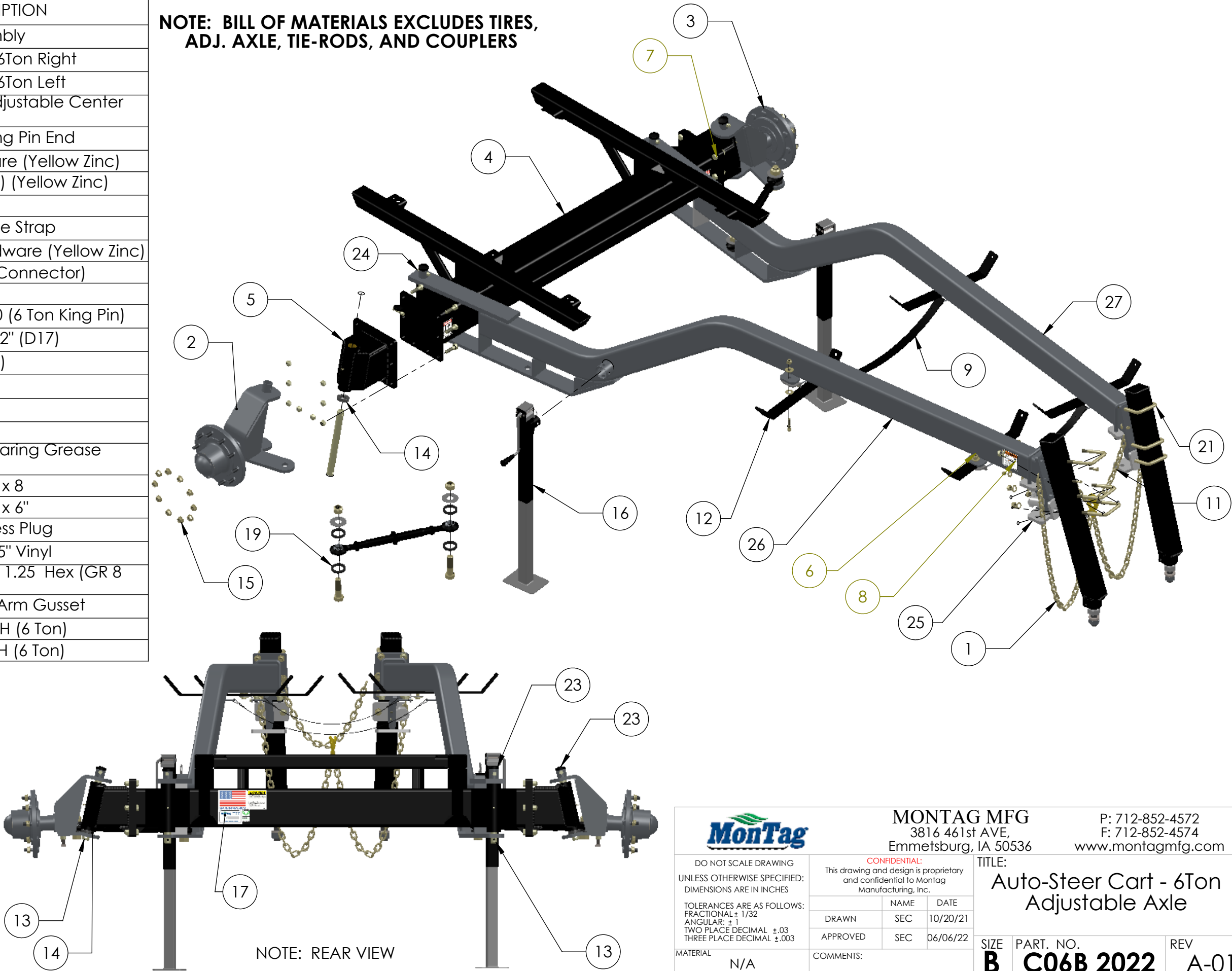


NOTE: REAR VIEW

		MONTAG MFG 3816 461st AVE, Emmetsburg, IA 50536		P: 712-852-4572 F: 712-852-4574 www.montagmfg.com	
DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		CONFIDENTIAL: This drawing and design is proprietary and confidential to Montag Manufacturing, Inc.		TITLE: Auto-Steer Cart - 6Ton Adjustable Axle	
TOLERANCES ARE AS FOLLOWS: FRACTIONAL: $\pm 1/32$ ANGULAR: $\pm 1^\circ$ TWO PLACE DECIMAL: $\pm .03$ THREE PLACE DECIMAL: $\pm .003$		NAME	DATE	SIZE	
MATERIAL		DRAWN	SEC	PART. NO.	
FINISH		APPROVED	SEC	REV	
N/A		COMMENTS:		B C06B 2022	
N/A				A-01	
				SCALE: 1:24 WEIGHT: 3469.20 SHEET 1 OF 9	

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	2	A000001	Safety Chain Assembly
2	1	A002620	Spindle Assembly - 6Ton Right
3	1	A002622	Spindle Assembly - 6Ton Left
4	1	A000258	Assembly - 6 Ton Adjustable Center Frame
5	2	A000260	Assembly - 6 Ton King Pin End
6	1	K000011	Kit - Saddle Hardware (Yellow Zinc)
7	1	K000017	Kit - Adj. Axle (6 Ton) (Yellow Zinc)
8	1	K000033	Kit - Cart Decal
9	1	K002016	Kit - Cart Hose Guide Strap
10	1	K002589	Kit - 6 Ton Cart Hardware (Yellow Zinc)
11	1	M000002	Chain - Short (Arm Connector)
12	4	M000009	Saddle - Hose
13	4	M003839	Shaft - 1-1/2" x 15.00 (6 Ton King Pin)
14	2	P000015	Bearing - Thrust 1-1/2" (D17)
15	20	P000018	Nut - Lug(6,9,12 Ton)
16	2	P000138	Jack - 8000 lb Drop
17	1	P000202	Serial Tag
18	1	P000273	Decal - Fema
19	8	P000365	Gasket - Tie-Rod Bearing Grease (Foam)
20	2	P000430	U-Bolt - 3/4" x 4-1/8" x 8
21	6	P002285	U-Bolt - 3/4" x 4-1/8" x 6"
22	1	P002390	Holder - Light Harness Plug
23	4	P003239	Cap - 2.0625 I.D. x .5" Vinyl
24	4	P003240	Bolt - 1/2-13 x 2.75 x 1.25 Hex (GR 8 M/S FA)
25	2	W002396	Support - Universal Arm Gusset
26	1	W002851	Arm - Gooseneck RH (6 Ton)
27	1	W002852	Arm - Gooseneck LH (6 Ton)

NOTE: BILL OF MATERIALS EXCLUDES TIRES, ADJ. AXLE, TIE-RODS, AND COUPLERS



NOTE: REAR VIEW



MONTAG MFG
3816 461st AVE,
Emmetsburg, IA 50536
P: 712-852-4572
F: 712-852-4574
www.montagmfg.com

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

TOLERANCES ARE AS FOLLOWS:
FRACTIONAL: ± 1/32
ANGULAR: ± 1°
TWO PLACE DECIMAL: ±.03
THREE PLACE DECIMAL: ±.003

MATERIAL: N/A
FINISH: N/A

CONFIDENTIAL:
This drawing and design is proprietary
and confidential to Montag
Manufacturing, Inc.

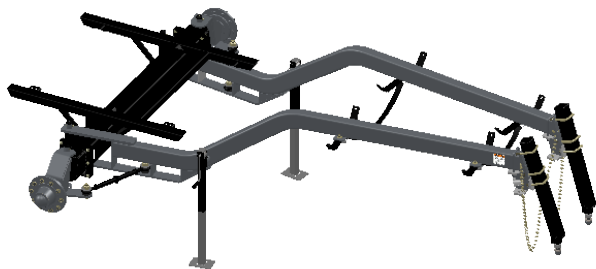
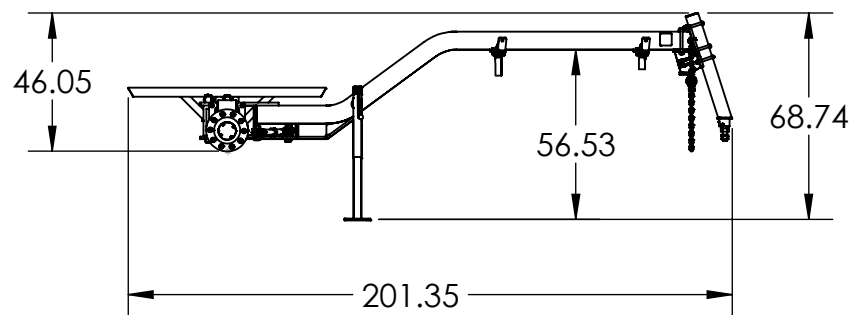
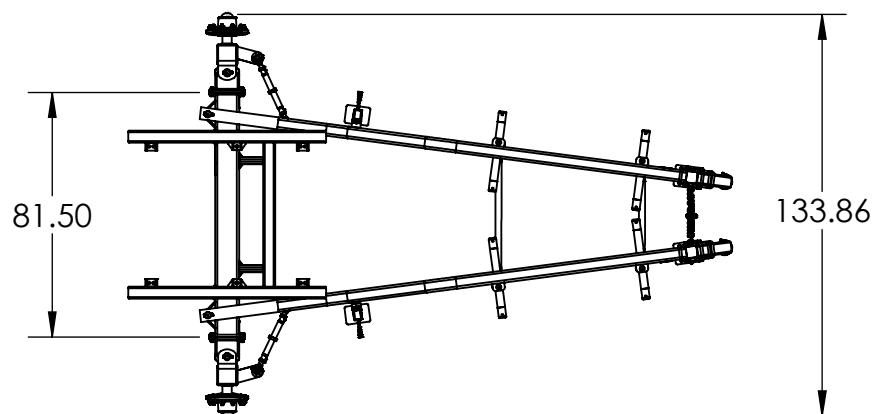
	NAME	DATE
DRAWN	SEC	10/20/21
APPROVED	SEC	06/06/22

COMMENTS:

TITLE:
**Auto-Steer Cart - 6Ton
Adjustable Axle**

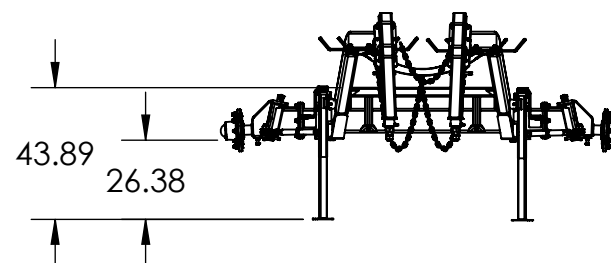
SIZE	PART. NO.	REV
B	C06B 2022	A-01

SCALE: 1:20 WEIGHT: 3469.20 SHEET 2 OF 9



OPTIONS AS SHOWN

OPTION	PART #	DESCRIPTION
Tires	N/A	N/A
Adj. Axle	N/A	N/A
Coupler Style	N/A	N/A



MONTAG MFG

3816 461st AVE,
Emmetsburg, IA 50536

P: 712-852-4572
F: 712-852-4574
www.montagmfg.com

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

TOLERANCES ARE AS FOLLOWS:
FRACTIONAL $\pm 1/32$
ANGULAR: ± 1
TWO PLACE DECIMAL $\pm .03$
THREE PLACE DECIMAL $\pm .003$

MATERIAL
N/A

FINISH
N/A

CONFIDENTIAL:
This drawing and design is proprietary
and confidential to Montag
Manufacturing, Inc.

	NAME	DATE
DRAWN	SEC	10/20/21
APPROVED	SEC	06/06/22

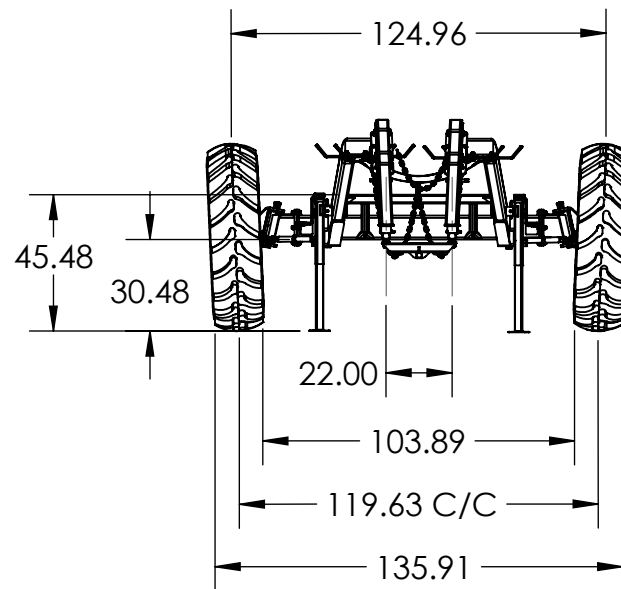
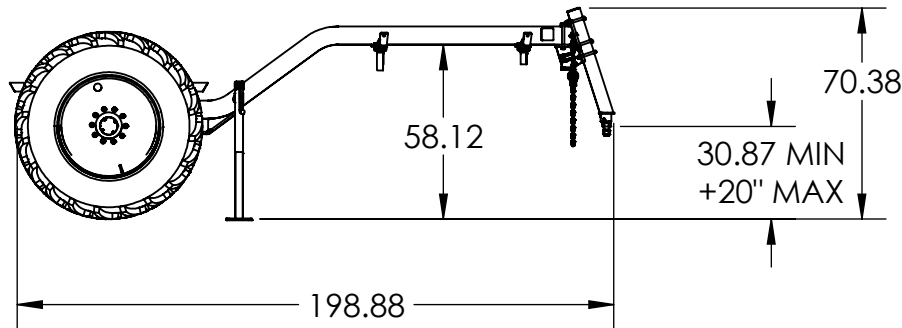
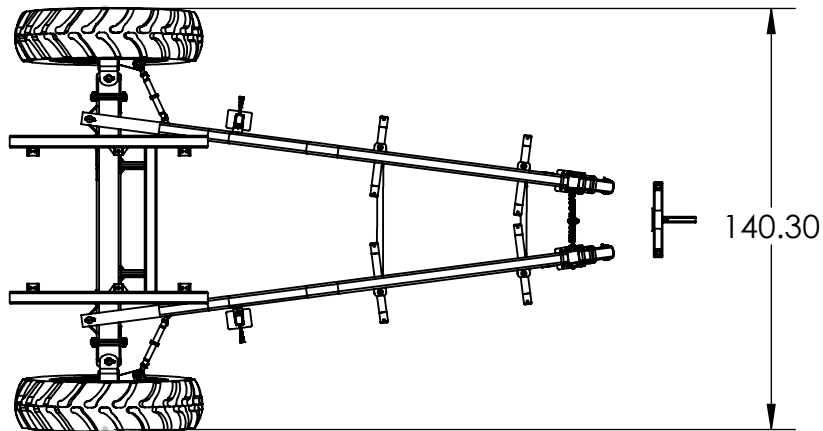
COMMENTS:

TITLE:

**Auto-Steer Cart - 6Ton
Adjustable Axle**

SIZE A	PART. NO. C06B 2022	REV A-01
------------------	-------------------------------	--------------------

SCALE: 1:64 WEIGHT: 3469.20 SHEET 3 OF 9



OPTIONS AS SHOWN

OPTION	PART #	DESCRIPTION
Tires	A000005 A000293	Tire Assembly - 420/85 R34" 10 Bolt Small
Adj. Axle	N/A	N/A (Req. P000350)
Coupler Style	A000034	Hitch - Adj. (Req. A000017)



MONTAG MFG

3816 461st AVE,
Emmetsburg, IA 50536

P: 712-852-4572
F: 712-852-4574
www.montagmfg.com

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

TOLERANCES ARE AS FOLLOWS:
FRACTIONAL $\pm 1/32$
ANGULAR: ± 1
TWO PLACE DECIMAL $\pm .03$
THREE PLACE DECIMAL $\pm .003$

MATERIAL
N/A

FINISH
N/A

CONFIDENTIAL:
This drawing and design is proprietary
and confidential to Montag
Manufacturing, Inc.

	NAME	DATE
DRAWN	SEC	10/20/21
APPROVED	SEC	06/06/22

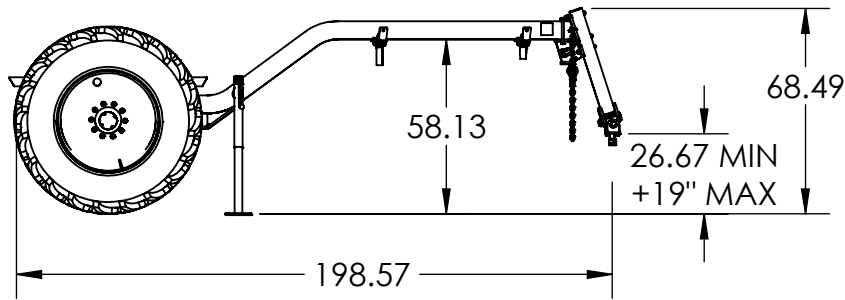
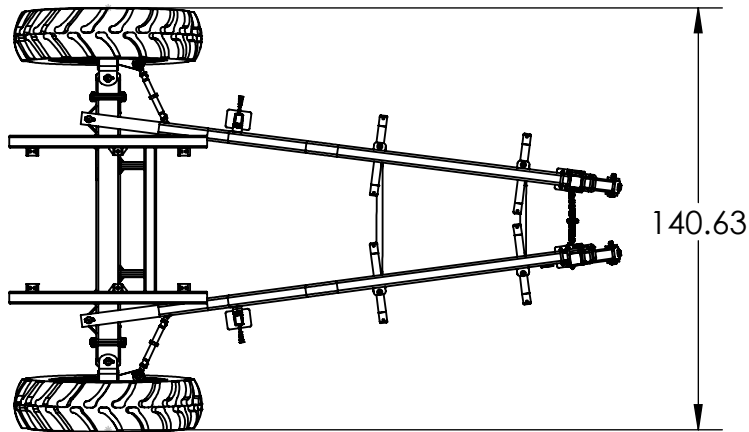
COMMENTS:

TITLE:

**Auto-Steer Cart - 6Ton
Adjustable Axle**

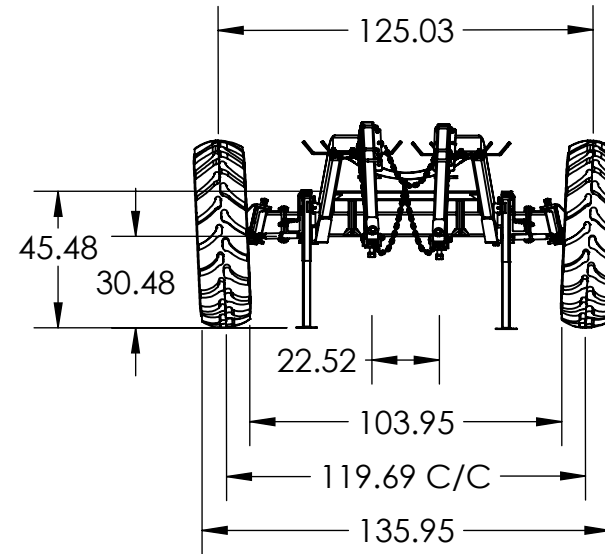
SIZE	PART. NO.	REV
A	C06B 2022	A-01

SCALE: 1:64 WEIGHT: 3469.20 SHEET 4 OF 9



OPTIONS AS SHOWN

OPTION	PART #	DESCRIPTION
Tires	A000005 A000293	Tire Assembly - 420/85 R34" 10 Bolt Small
Adj. Axle	N/A	N/A (Req. P000350)
Coupler Style	A000020	Hitch - Knuckle Assembly (Req. W000237)



MONTAG MFG

3816 461st AVE,
Emmetsburg, IA 50536

P: 712-852-4572
F: 712-852-4574
www.montagmfg.com

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

TOLERANCES ARE AS FOLLOWS:
FRACTIONAL $\pm 1/32$
ANGULAR: $\pm 1^\circ$
TWO PLACE DECIMAL $\pm .03$
THREE PLACE DECIMAL $\pm .003$

MATERIAL
N/A

FINISH
N/A

CONFIDENTIAL:
This drawing and design is proprietary
and confidential to Montag
Manufacturing, Inc.

	NAME	DATE
DRAWN	SEC	10/20/21
APPROVED	SEC	06/06/22

COMMENTS:

TITLE:

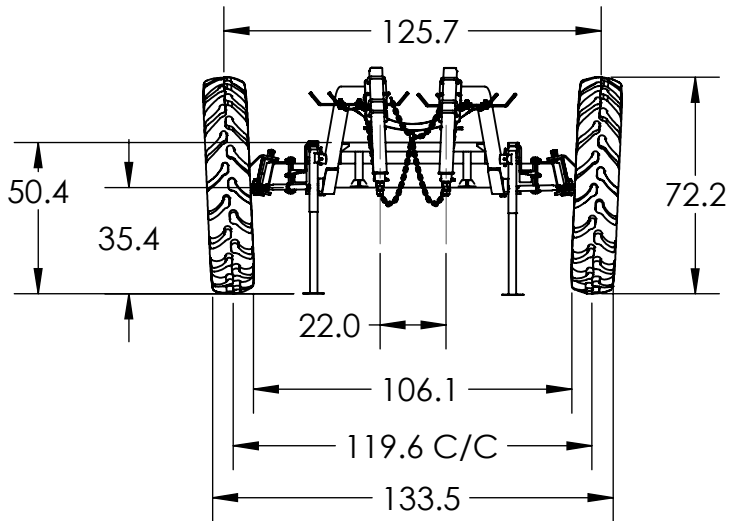
**Auto-Steer Cart - 6Ton
Adjustable Axle**

SIZE	PART. NO.	REV
A	C06B 2022	A-01

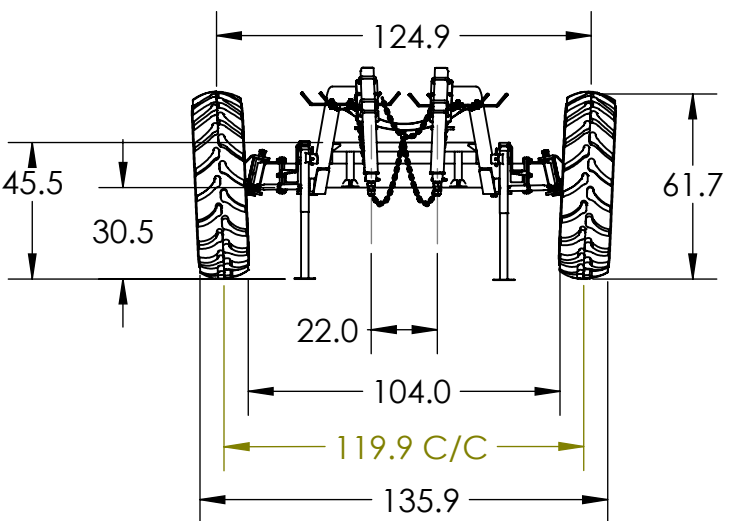
SCALE: 1:64 WEIGHT:3469.20 SHEET 5 OF 9

0" OFFSET

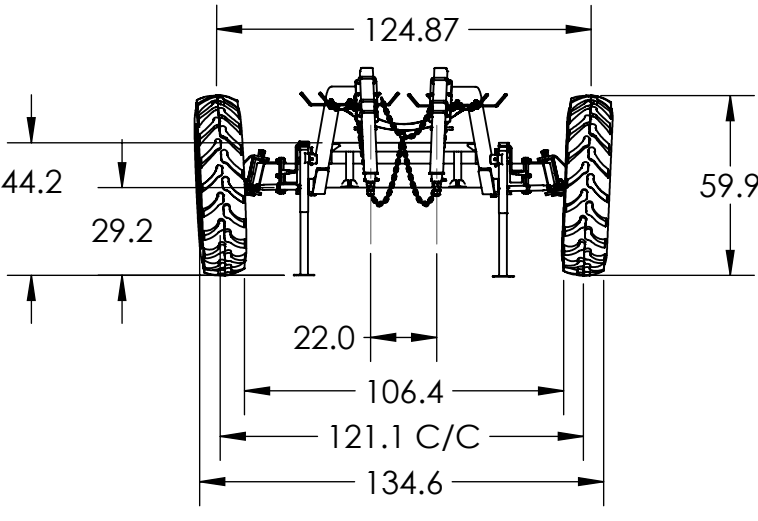
C06BC
A000004/A000292
380/90 R46"



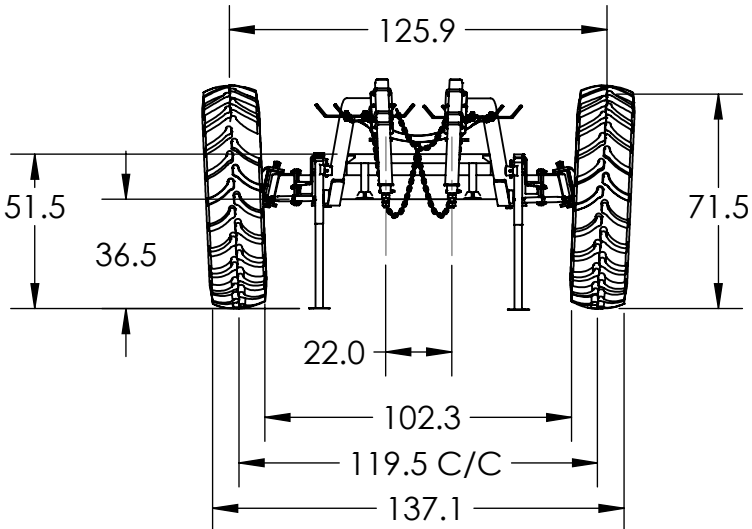
C06BD
A000005/A000293
420/85 R34"



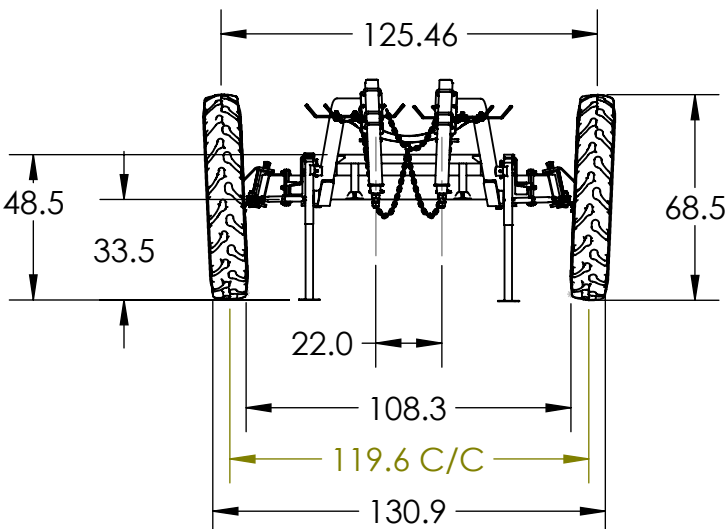
C06BE
A000006/A000294
380/85 R34"



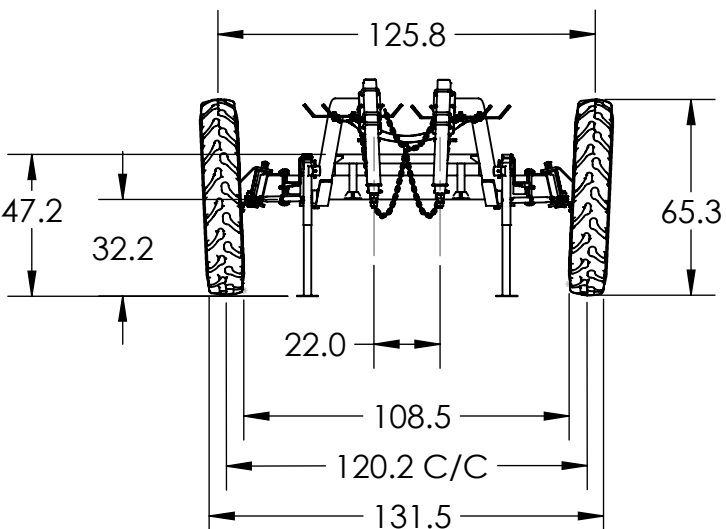
C06BF
A000063/A000295
480/80 R42"



C06BG
A000175/A000304
320/90 R46"



C06BH
A000193/000305
320/90 R42"



NOTE: ALL TIRE DIMENSIONS ARE APPROXIMATE

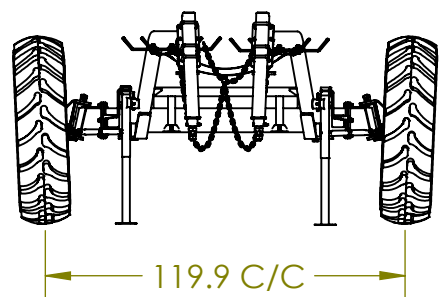


MONTAG MFG
3816 461st AVE,
Emmetsburg, IA 50536

P: 712-852-4572
F: 712-852-4574
www.montagmfg.com

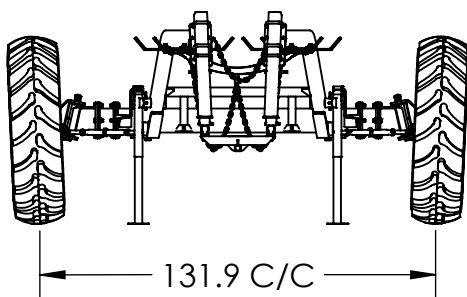
DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		CONFIDENTIAL: This drawing and design is proprietary and confidential to Montag Manufacturing, Inc.		TITLE: Auto-Steer Cart - 6Ton Adjustable Axle	
TOLERANCES ARE AS FOLLOWS: FRACTIONAL: ± 1/32 ANGULAR: ± 1° TWO PLACE DECIMAL: ±.03 THREE PLACE DECIMAL: ±.003		NAME	DATE	REV	
DRAWN		SEC	10/20/21	A-01	
APPROVED		SEC	06/06/22	SCALE: 1:64 WEIGHT:	
MATERIAL N/A		COMMENTS:		SHEET 6 OF 9	
FINISH N/A					

0" OFFSET



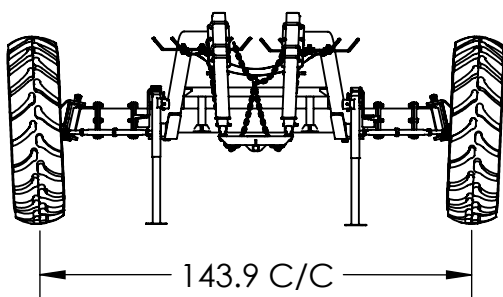
AXLE EXTENSION: NONE
TIE-ROD: P000350

12" OFFSET



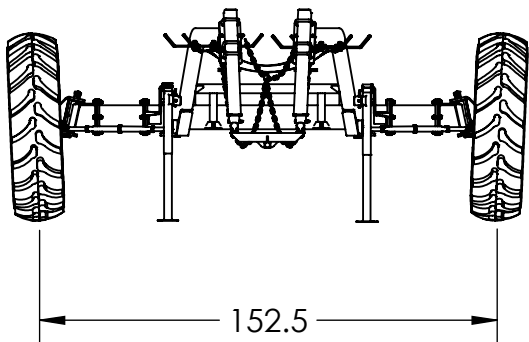
AXLE EXTENSION: A000039
TIE-ROD: P000350

24" OFFSET



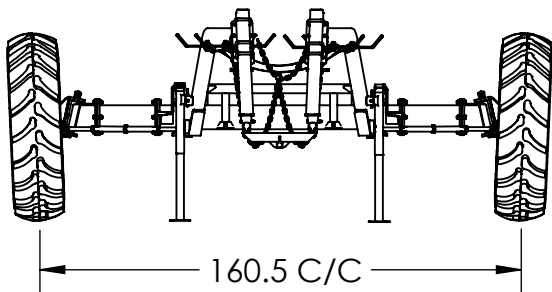
AXLE EXTENSION: A000040
TIE-ROD: P000351

32" OFFSET



AXLE EXTENSION: A000041
TIE-ROD: P000351

40" OFFSET



AXLE EXTENSION: A000042
TIE-ROD: P000351

CARTS DISPLAYED ARE C06BD
(A000005/A000293 - 420/85 R34") TIRE OPTION



MONTAG MFG
3816 461st AVE,
Emmetsburg, IA 50536

P: 712-852-4572
F: 712-852-4574
www.montagmfg.com

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

TOLERANCES ARE AS FOLLOWS:
FRACTIONAL ± 1/32
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .003

MATERIAL: N/A
FINISH: N/A

CONFIDENTIAL:
This drawing and design is proprietary
and confidential to Montag
Manufacturing, Inc.

	NAME	DATE
DRAWN	SEC	10/20/21
APPROVED	SEC	06/06/22

COMMENTS:

TITLE:
**Auto-Steer Cart - 6Ton
Adjustable Axle**

SIZE	PART. NO.	REV
B	C06B 2022	A-01

SCALE: 1:64 WEIGHT: SHEET 7 OF 9