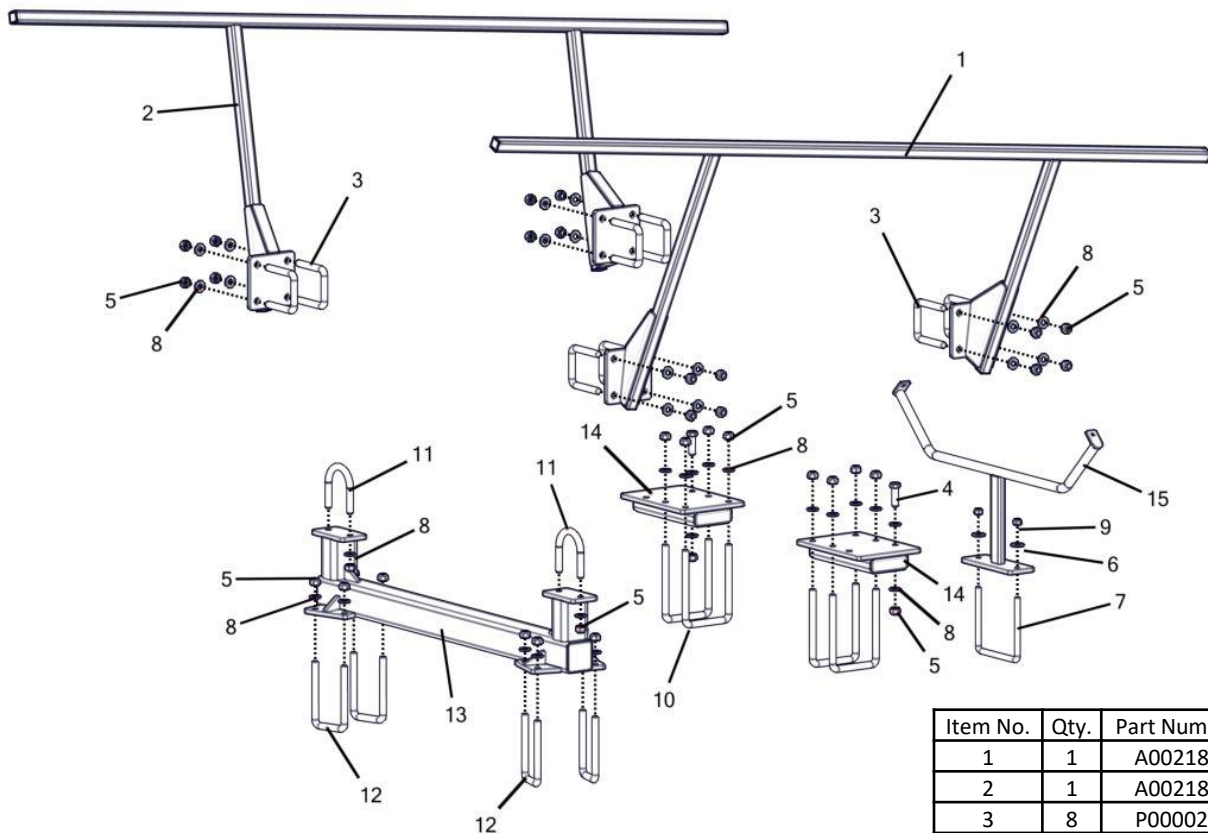
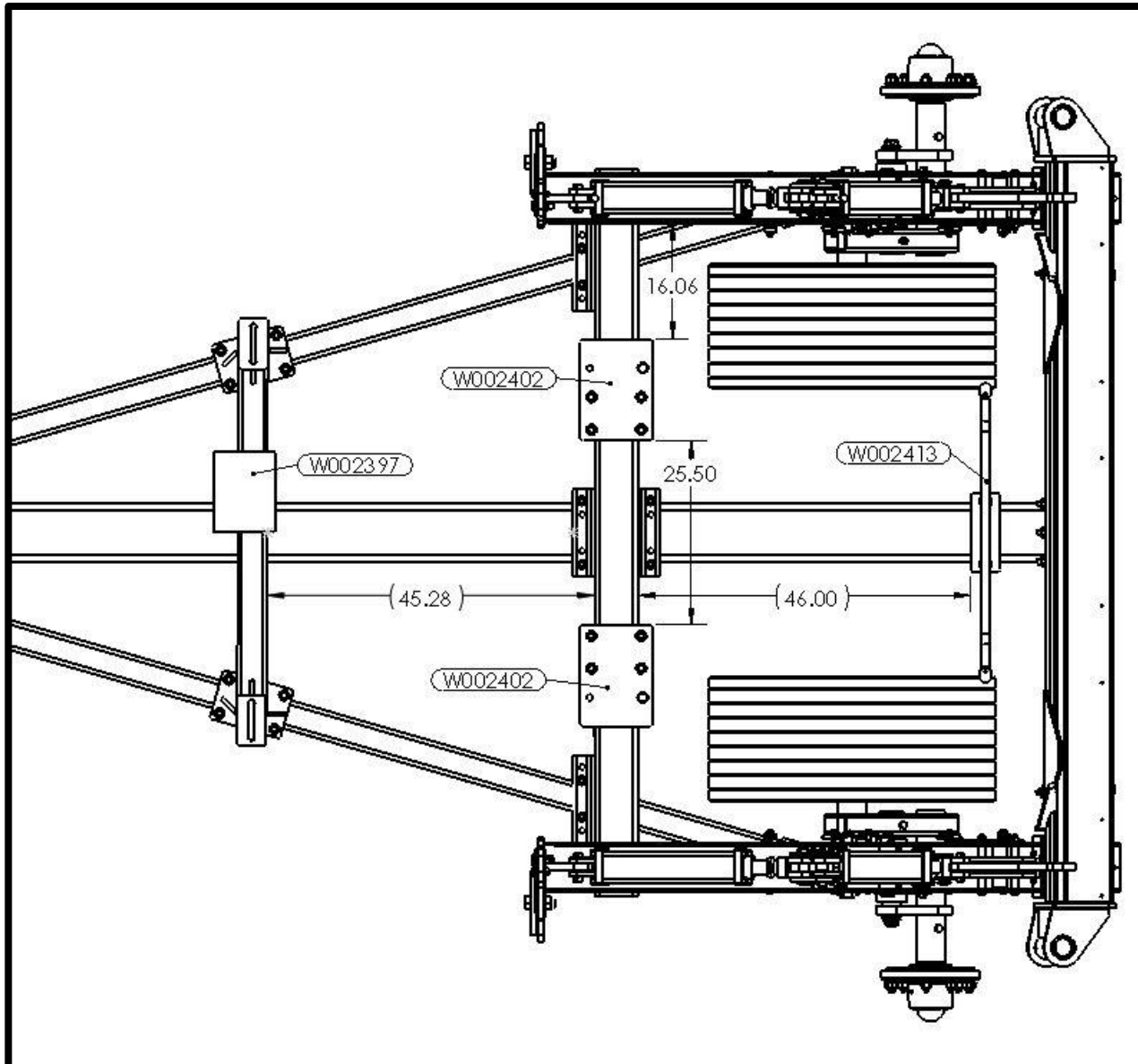


Components of A002176 – Kit – Gladiator 1205 Mount Gen II

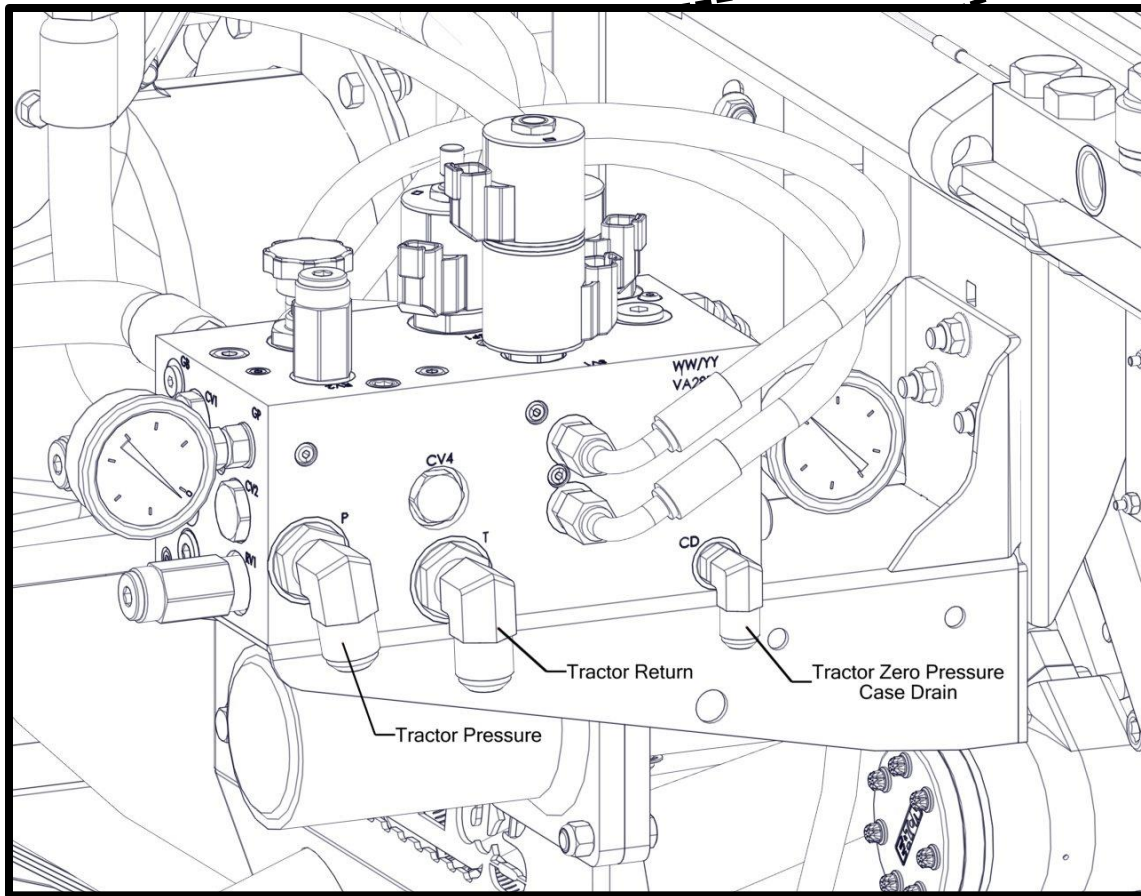
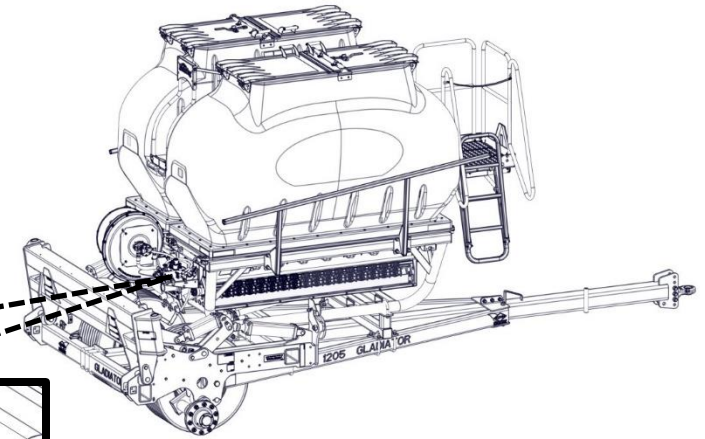


Item No.	Qty.	Part Number	Description
1	1	A002182	Bumper - Gladiator 1205 Gen II (Left)
2	1	A002183	Bumper - Gladiator 1205 Gen II (Right)
3	8	P000021	U-Bolt - 3/4" x 4-1/8" x 5-1/2"
4	2	P000046	Bolt - 3/4-10 x 2.5 x 1.75 Hex (GR 5 M/S FA)
5	38	P000061	Nut - 3/4-10 Hex Metal Lock (GR 5 M/S FA)
6	2	P000068	Washer - 5/8" USS Flat (1.75" OD) (GR 5 M/S FA)
7	1	P000300	U-Bolt - 5/8" x 8-1/8" x 8"
8	38	P000766	Washer - 3/4" SAE Flat (1.469" OD) (GR 5 M/S FA)
9	2	P002272	Nut - 5/8-11 Hex Metal Lock (GR 5 M/S FA)
10	4	P002318	U-Bolt - 3/4" x 6-1/8" x 9-1/2"
11	2	P002355	U-Bolt - 3/4" x 4-1/8" x 5-3/8"
12	4	P000430	U-Bolt - 3/4" x 4-1/8" x 8" (For 6" Tube)
	4	P003014	U-Bolt - 3/4" x 4-1/8" x 9-1/2" (For 8" Tube)
13	1	W002397	Mount - Front Gladiator 1205 Gen II
14	2	W002402	Mount - Rear Gladiator 1205 Gen II
15	1	W002413	Guide - Gladiator 1205 Gen II

Dimensions For Mounting Brackets



Gladiator 1205 Gen II Hydraulic Installation Instructions

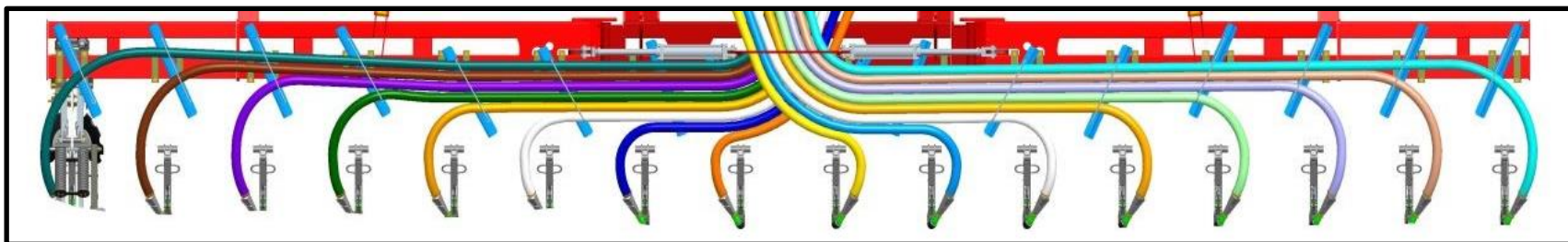
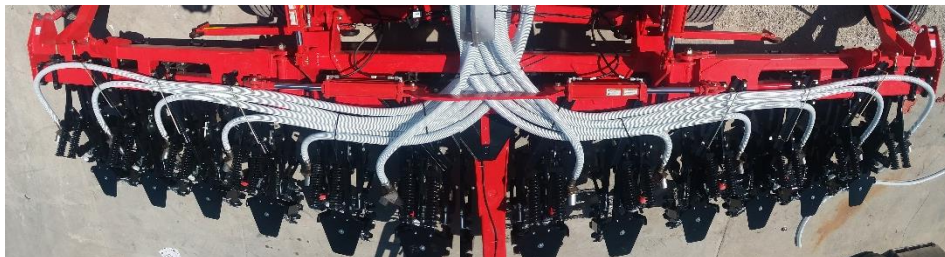


Install hoses in A000177
from tractor to
corresponding ports shown.

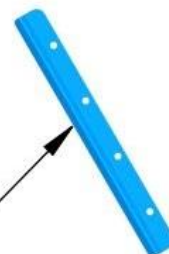
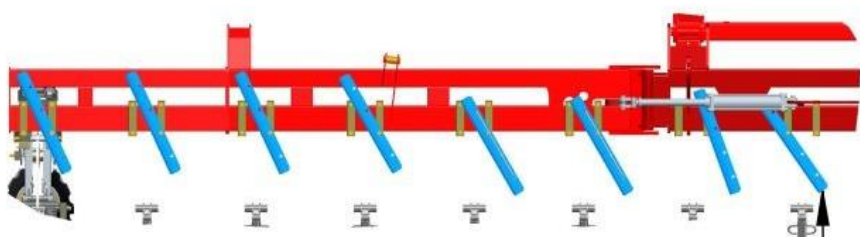
$\frac{3}{4}$ " hoses are for pressure
and return.

$\frac{1}{2}$ " hose is for the zero
pressure case drain.

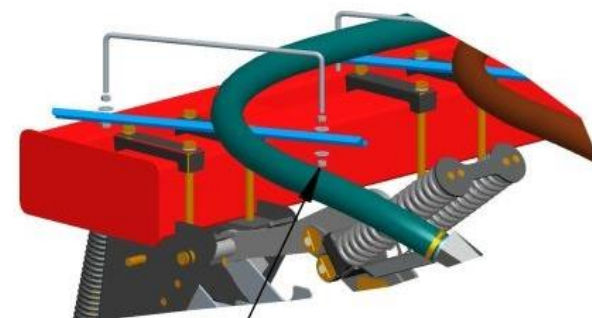
*Refer to manual for
routing product distribution
hoses.



12 ROW	-	-	1 - B 20'5"	2 - E 18'	3 - H 17'2"	4 - J 15'	5 - M 12'	6 - P 9'4"	7 - Q 9'4"	8 - N 12'	9 - K 15'	10 - I 17'2"	11 - F 18'	12 - C 20'5"	-	-
16 ROW	1 - B 26'6"	2 - D 23'6"	3 - F 21'	4 - H 20'	5 - J 17'	6 - L 14'6"	7 - N 12'	8 - P 9'	9 - Q 9'	10 - O 12'	11 - M 14'6"	12 - K 17'	13 - I 20'	14 - G 22'6"	15 - E 23'6"	16 - C 26'6"



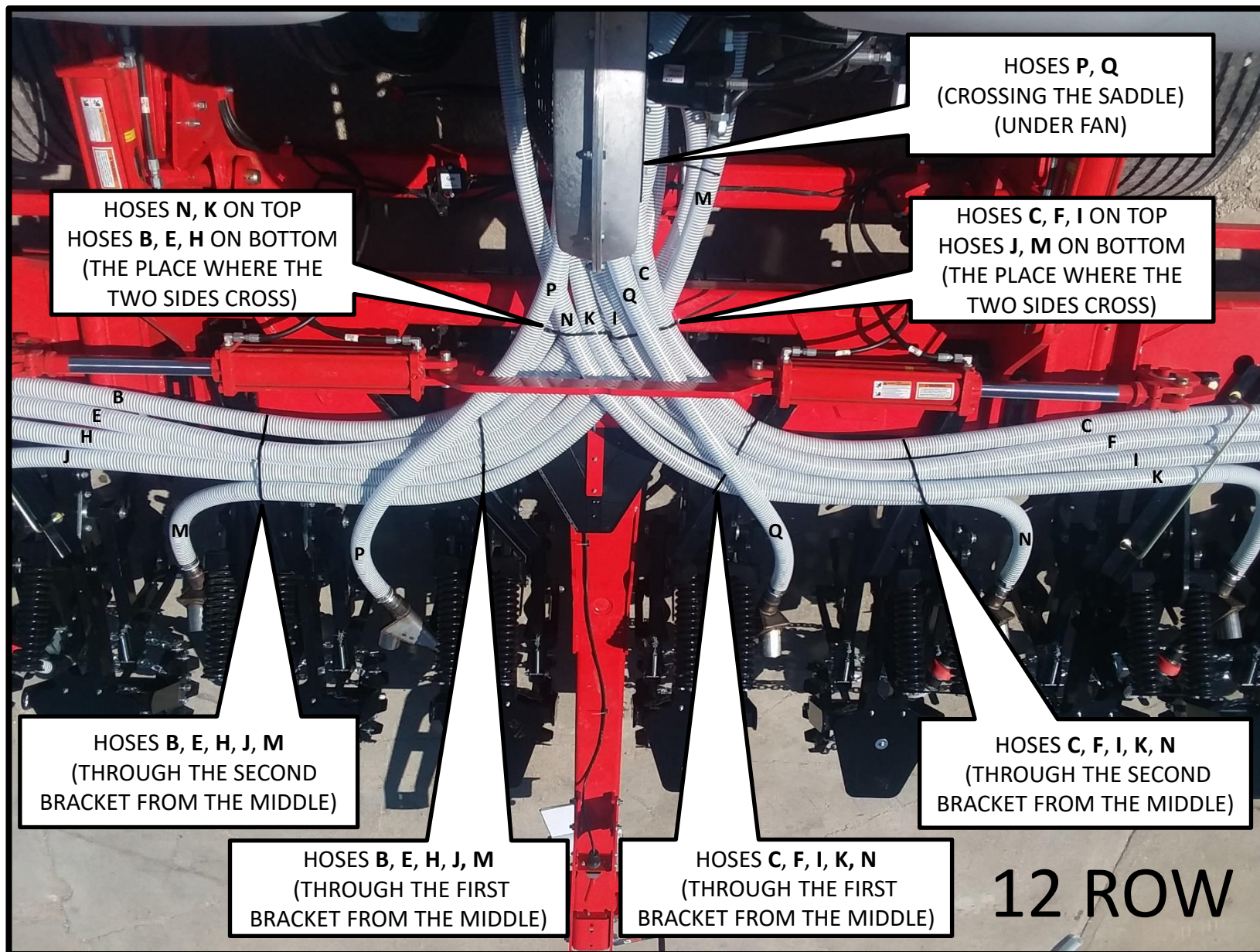
Assemble hose support straps to the cast clamp bolts so that the hoses can move forward when tripping over a rock. The center hose supports need to be extended farther back than the wings.

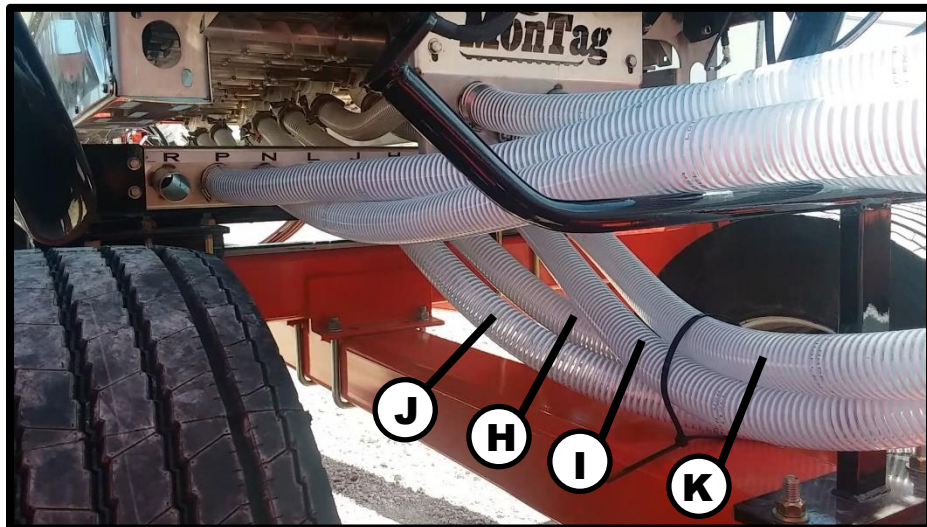


Use qty (4) 1/2" nuts and flat washers to mount U-bolts

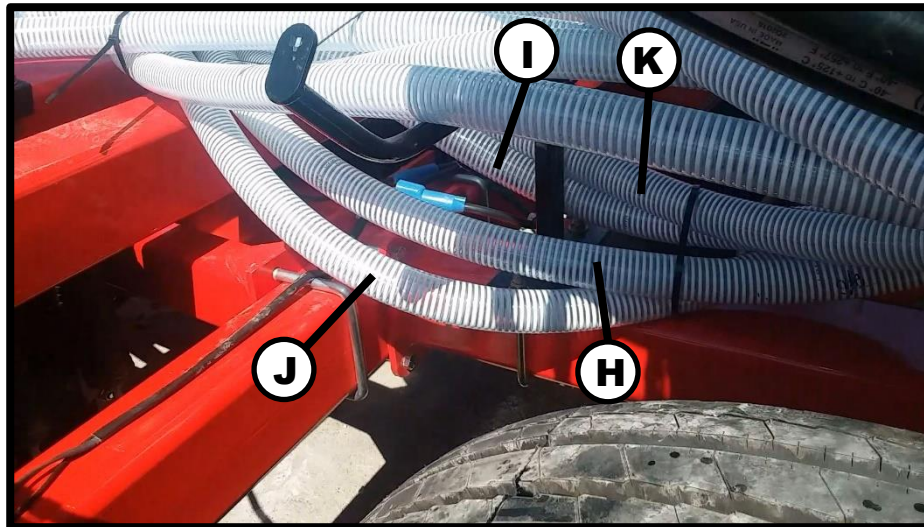
Gen II / Gladiator 1205 12 Row Hose Routing Instructions

ZIP TIE LOCATIONS

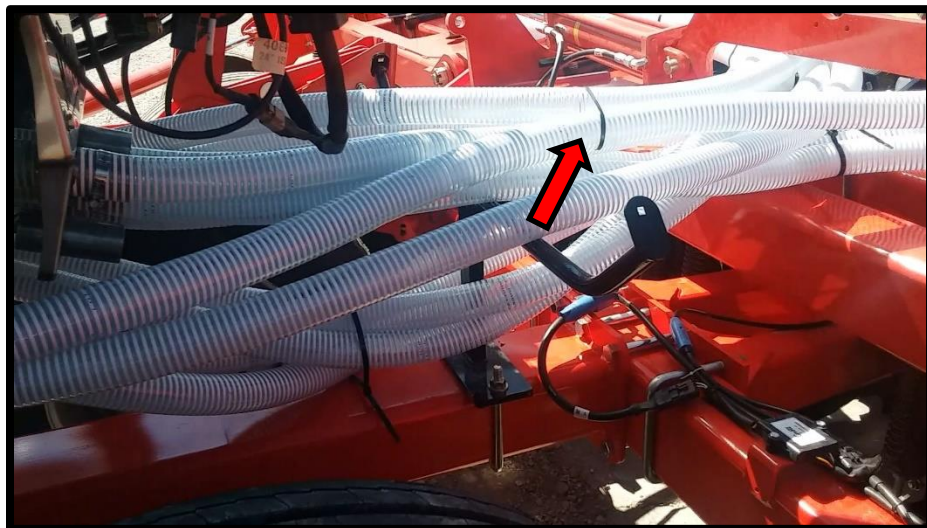




FOUR HOSES RUN UNDER THE SADDLE. NOTE THAT THEY CROSS OVER FROM ONE SIDE TO THE OTHER, AND ALL FOUR ARE ZIP TIED TOGETHER AS SHOWN.



THE SAME HOSES, BUT FROM THE OTHER SIDE. NOTE THAT AFTER THE HOSES CROSS, THEY RUN ON EITHER SIDE OF THE SADDLE BEFORE CROSSING BACK OVER AGAIN.



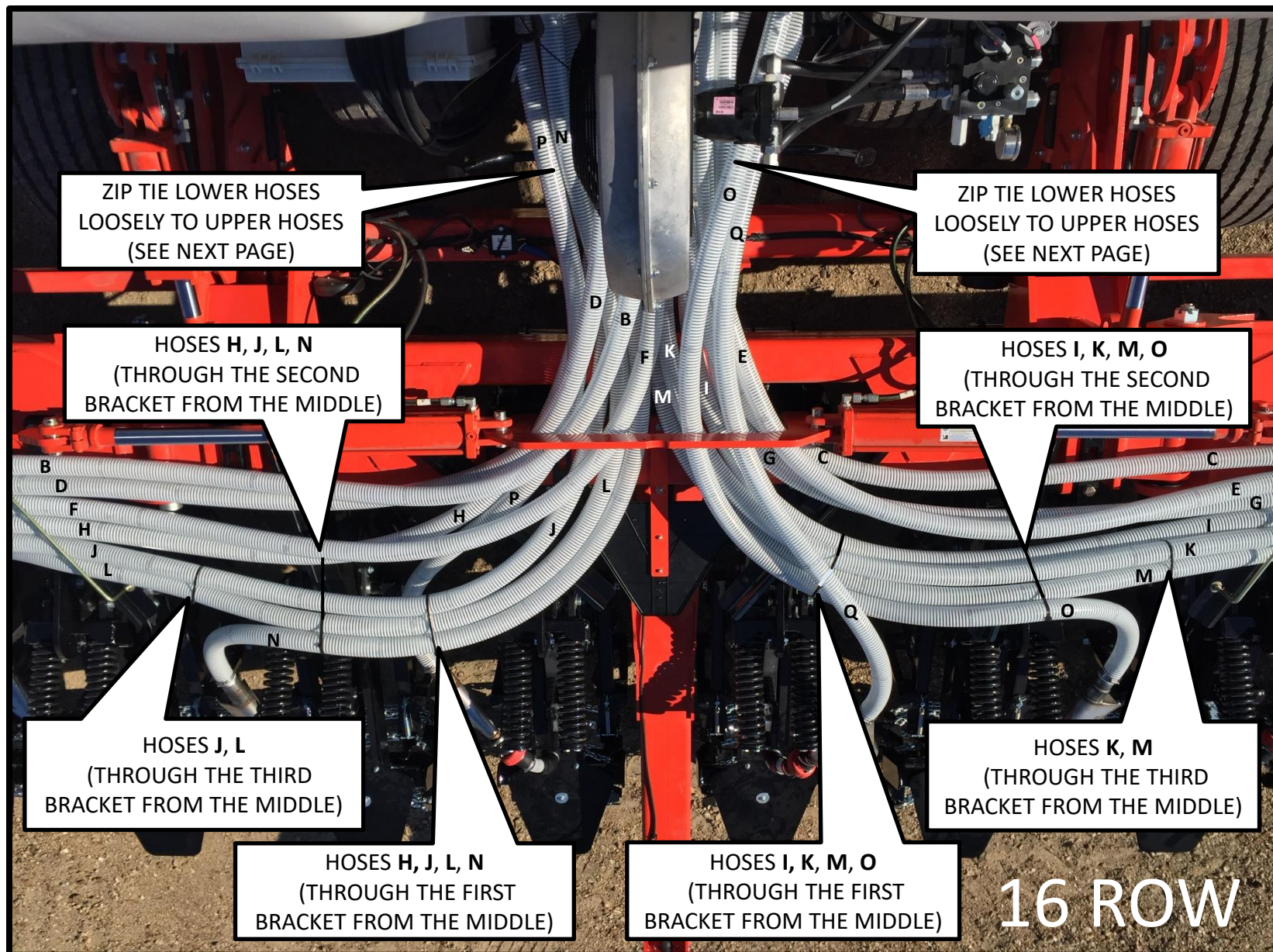
HOSES P AND Q ARE LOOSELY ZIP TIED TOGETHER NEAR THE PLACE WHERE THEY GO OVER THE SADDLE. SOME LOCATIONS MAY REQUIRE MULTIPLE ZIP TIES.

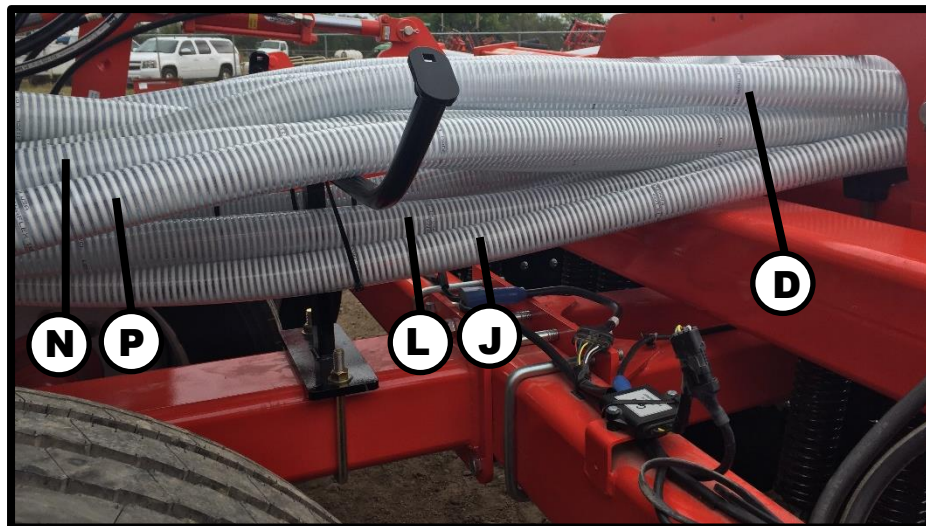
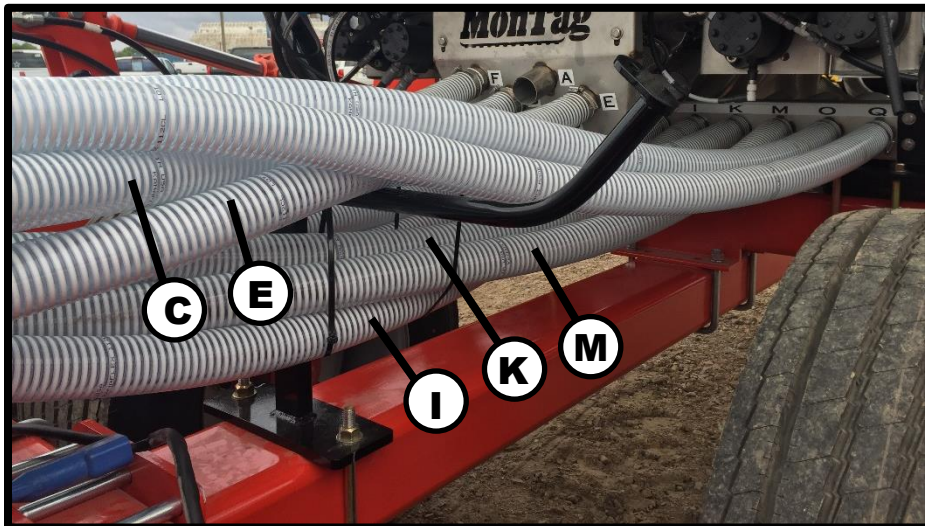


THE HOSES ARE ZIP TIED TOGETHER IN SEVERAL PLACES TO KEEP THEM IN PLACE WHEN THE TOOLBAR FOLDS AND UNFOLDS.

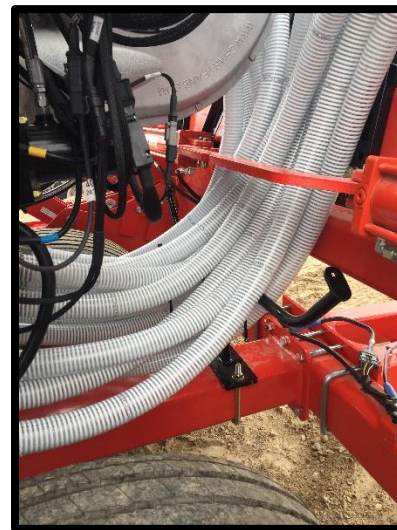
Gen II / Gladiator 1205 16 Row Hose Routing Instructions

ZIP TIE LOCATIONS



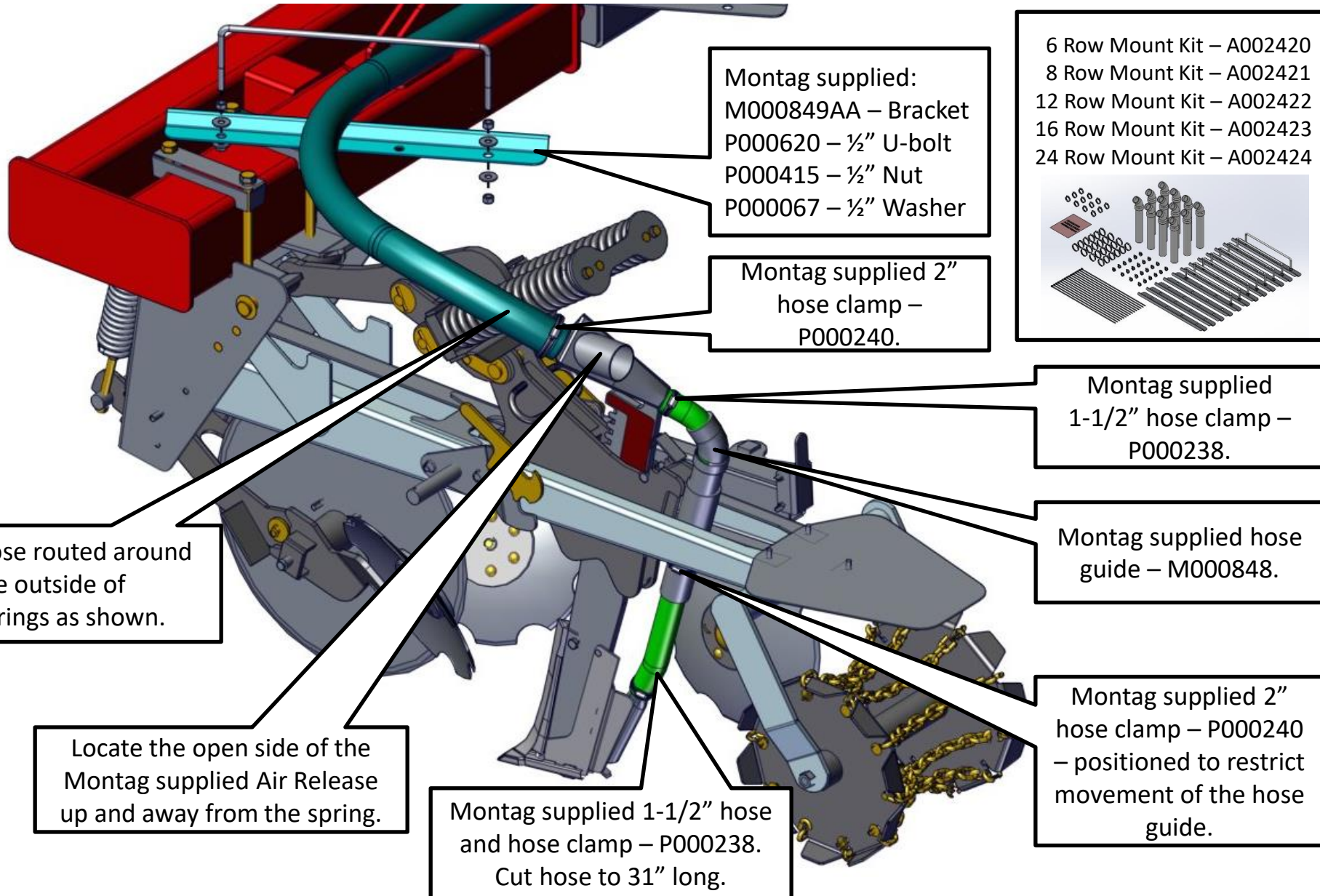


SIX HOSES RUN UNDER THE SADDLE. ZIP TIE HOSES LOOSELY AS NEEDED TO KEEP THEM IN PLACE WHEN THE TOOLBAR FOLDS AND UNFOLDS, BUT STILL ALLOWING FOR SOME MOVEMENT.



ZIP TIE HOSES AS NEEDED, SIMILAR TO 12 ROW.

MonTag / Gladiator Row Unit Assembly Instructions



MonTag / J. Assy / Gladiator Blockage Sensor Assembly Instructions

Install couplers as shown. It is important to keep couplers in line with air release and hose as shown. Refer to J. Assy install guide for setup and programming of monitor and sensors.

