<table>
<thead>
<tr>
<th>Item No.</th>
<th>Qty.</th>
<th>Part Number</th>
<th>Description</th>
</tr>
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<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>A002182</td>
<td>Bumper - Gladiator 1205 Gen II (Left)</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>A002183</td>
<td>Bumper - Gladiator 1205 Gen II (Right)</td>
</tr>
<tr>
<td>3</td>
<td>8</td>
<td>P000021</td>
<td>U-Bolt - 3/4&quot; x 4-1/8&quot; x 5-1/2&quot;</td>
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<tr>
<td>4</td>
<td>2</td>
<td>P000046</td>
<td>Bolt - 3/4-10 x 2.5 x 1.75 Hex (GR 5 M/S FA)</td>
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<tr>
<td>5</td>
<td>38</td>
<td>P000061</td>
<td>Nut - 3/4-10 Hex Metal Lock (GR 5 M/S FA)</td>
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<td>6</td>
<td>2</td>
<td>P000068</td>
<td>Washer - 5/8&quot; USS Flat (1.75&quot; OD) (GR 5 M/S FA)</td>
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<td>7</td>
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<td>P000300</td>
<td>U-Bolt - 5/8&quot; x 8-1/8&quot; x 8&quot;</td>
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<td>8</td>
<td>38</td>
<td>P000766</td>
<td>Washer - 3/4&quot; SAE Flat (1.469&quot; OD) (GR 5 M/S FA)</td>
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<td>9</td>
<td>2</td>
<td>P002272</td>
<td>Nut - 5/8-11 Hex Metal Lock (GR 5 M/S FA)</td>
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<tr>
<td>10</td>
<td>4</td>
<td>P002318</td>
<td>U-Bolt - 3/4&quot; x 6-1/8&quot; x 9-1/2&quot;</td>
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<tr>
<td>11</td>
<td>2</td>
<td>P002355</td>
<td>U-Bolt - 3/4&quot; x 4-1/8&quot; x 5-3/8&quot;</td>
</tr>
<tr>
<td>12</td>
<td>4</td>
<td>P000430</td>
<td>U-Bolt - 3/4&quot; x 4-1/8&quot; x 8&quot; (For 6&quot; Tube)</td>
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<tr>
<td>13</td>
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<td>W002397</td>
<td>Mount - Front Gladiator 1205 Gen II</td>
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<td>14</td>
<td>2</td>
<td>W002402</td>
<td>Mount - Rear Gladiator 1205 Gen II</td>
</tr>
<tr>
<td>15</td>
<td>1</td>
<td>W002413</td>
<td>Guide - Gladiator 1205 Gen II</td>
</tr>
</tbody>
</table>
Install hoses in A000177 from tractor to corresponding ports shown.

¾” hoses are for pressure and return.

½” hose is for the zero pressure case drain.

*Refer to manual for routing product distribution hoses.
Assemble hose support straps to the cast clamp bolts so that the hoses can move forward when tripping over a rock. The center hose supports need to be extended farther back than the wings.

Use qty (4) 1/2" nuts and flat washers to mount U-bolts.
Gen II / Gladiator 1205 12 Row Hose Routing Instructions

ZIP TIE LOCATIONS

HOSES P, Q (CROSSING THE SADDLE) (UNDER FAN)

HOSES C, F, I ON TOP
HOSES J, M ON BOTTOM (THE PLACE WHERE THE TWO SIDES CROSS)

HOSES N, K ON TOP
HOSES B, E, H ON BOTTOM (THE PLACE WHERE THE TWO SIDES CROSS)

HOSES B, E, H, J, M
(THROUGH THE SECOND BRACKET FROM THE MIDDLE)

HOSES B, E, H, J, M
(THROUGH THE FIRST BRACKET FROM THE MIDDLE)

HOSES C, F, I, K, N
(THROUGH THE FIRST BRACKET FROM THE MIDDLE)

HOSES C, F, I, K, N
(THROUGH THE SECOND BRACKET FROM THE MIDDLE)

12 ROW
FOUR HOSES RUN UNDER THE SADDLE. NOTE THAT THEY CROSS OVER FROM ONE SIDE TO THE OTHER, AND ALL FOUR ARE ZIP TIED TOGETHER AS SHOWN.

THE SAME HOSES, BUT FROM THE OTHER SIDE. NOTE THAT AFTER THE HOSES CROSS, THEY RUN ON EITHER SIDE OF THE SADDLE BEFORE CROSSING BACK OVER AGAIN.

HOSES P AND Q ARE LOOSELY ZIP TIED TOGETHER NEAR THE PLACE WHERE THEY GO OVER THE SADDLE. SOME LOCATIONS MAY REQUIRE MULTIPLE ZIP TIES.

THE HOSES ARE ZIP TIED TOGETHER IN SEVERAL PLACES TO KEEP THEM IN PLACE WHEN THE TOOLBAR FOLDS AND UNFOLDS.
ZIP TIE LOCATIONS

**ZIP TIE LOWER HOSES LOOSELY TO UPPER HOSES (SEE NEXT PAGE)**

**HOSES H, J, L, N (THROUGH THE THIRD BRACKET FROM THE MIDDLE)**

**HOSES J, L (THROUGH THE THIRD BRACKET FROM THE MIDDLE)**

**HOSES H, J, L, N (THROUGH THE FIRST BRACKET FROM THE MIDDLE)**

**HOSES I, K, M, O (THROUGH THE SECOND BRACKET FROM THE MIDDLE)**

**HOSES I, K, M, O (THROUGH THE SECOND BRACKET FROM THE MIDDLE)**

**HOSES K, M (THROUGH THE THIRD BRACKET FROM THE MIDDLE)**

16 ROW
SIX HOSES RUN UNDER THE SADDLE. ZIP TIE HOSES LOOSELY AS NEEDED TO KEEP THEM IN PLACE WHEN THE TOOLBAR FOLDS AND UNFOLDS, BUT STILL ALLOWING FOR SOME MOVEMENT.

ZIP TIE HOSES AS NEEDED, SIMILAR TO 12 ROW.
Hose routed around the outside of springs as shown.

Locate the open side of the Montag supplied Air Release up and away from the spring.

Montag supplied:
- M000849AA – Bracket
- P000620 – ½” U-bolt
- P000415 – ½” Nut
- P000067 – ½” Washer

Montag supplied 2” hose clamp – P000240.

Montag supplied 1-1/2” hose clamp – P000238.

Montag supplied hose guide – M000848.

Montag supplied 2” hose clamp – P000240 – positioned to restrict movement of the hose guide.

Cut hose to 31” long.
Install couplers as shown. It is important to keep couplers in line with air release and hose as shown. Refer to J. Assy install guide for setup and programming of monitor and sensors.

You will want to have the “digital” section of the sensor orientated for easy access when programming. This area is used to label the row number that this sensor is attached to.

Wireless antenna is under the words “J.ASSY” - orient for the least steel interference between antenna and monitor.

Clamp coupler over 1-1/2" hose.

Clamp coupler over air release.

P002308 Blockage Sensor.

Sensor Kits
6 Row – K002053
8 Row – K002031
12 Row – K002032
16 Row – K002033
18 Row – K002034
24 Row – K002035