



MONTAG MACHINE CHANGE HISTORY TRACKER

	Gen 1	Gen 1 1124	Gen 2 2108	Gen 2 2208	Gen 2 2212-E1	Gen 2 2212-E2	Gen 2 2218	Gen 2 2224	Cart (6-12 Ton)	Cart (20T)	Liquid	
2005												
2006												
2007												
2008												
2009												
2010												
2011												
2012	Converted to New Hydraulic System With Piston Motor and Aluminum Valve Block								Updated to HD Tie-Rod Design (Approx 2012)			
2013												
2014									Updated Knuckle Weldment to Machined Block			
2015												
2016	Changed to Hex Drive Shafts Changed to 12V M12 Speed Sensor on Auger Motor Updated Hydraulic Block (750 PSI Auger Relief, 3 Gauges) Changed to M12 Load Cell Connections											
2017	Added Section Control Option Added Drive Plate to Both Ends of Meter			Released for Prototype (Gen II MIN)	Released for Prototype				Updated Platform Misc Other Changes	Added Hose Guide Straps Updated to New 9 & 12 Ton Arms Added Plug Holder Updated to new style light kit		
2018	Changed From Flying Lead to DT Load Cell Connections Tank/Meter Bolt Connection Update Changed Most Hardware to Stainless Steel						Released for Production		Changed From M12 to DT Load Cell Connections Added 5' to Fan Transition Updated Platform Weldment Updated Plenum and Cradle Fork Tube Area Added Dwyer Air Gauge	Updated Receiver Hitch	Updated to New SMV Components Updated Light Brackets Rotated Leg Channels in Cradle	
2019	Removed Non-Drive End Auger Washer New Inside Tank Ladder Mount			Released Gen 2 2208 for Production Updated Cradle and Meter Replaced S/S Tanks with Poly Tanks				Minor Platform Updates Several Minor Assembly Enhancements		Updated Knuckle Bolt to Machined Part	Add Spacer Plate to Cradle	
2020									Changed Cradle 4x4 Caps to Steel Simplified Hydraulic Manifold Changed to Flange Style Lids			
2021	New Hydraulic Manifold Mount w/ MDRC ECU Mount New MDRC Enclosure Raised Tank/Meter End Hole Pattern New Scale-Link ECU Mount Location Changed From 60 Pulse to 30 Pulse Encoder Motor Converted from Welded Fan to Cray Fan Updated Meter for Fan Update			Removed Agitator Covers Updated Platform Added Internal Sensor Slidgate Cylinder Option				Released for Prototype	Removed Agitator Covers Added Cleanout Doors Added Internal Sensor Slidgate Cylinder Opt. New MDRC Enclosure Removed 2 Front Center Lifting Lugs Added Reversible Plenum Option Added Fan Side Platform Mount Option Removed Rinse Tank Created RC2000/ KD02165 Slidgate Option Removed ECU Mount From Cradle Changed Fan Motor to Bent Axis (SAE B) Updated ECU Enclosure to Hinged Door Removed Rinse Tank Mount Updated Air Chamber & Cartridge Molds Added Point Scale Option Updated Tank Mold (Lid Area) (July) Updated Gray Poly Tank Color	Obsoleted the 9 Ton Cart Option		
2022	Changed Fan Motor to Bent Axis on 24 Rows (SAE B) New SMV Mount			Added High-Speed Fan Option Updated SMV Mount			Released for Production Added STS 12 to STS 16 Conversion Option		Released for Prototype	Updated King Pin Bolts to Machined Shafts Updated Shaft Bushings Added 9 to 12 Ton Cart Upgrade Options	Reverted Leg Channels in Cradle	
2023	Changed Fan Motor to Bent Axis on 8-18 Rows (SAE B) Updated Gray Poly Tank Color Added Point Scale Option	Released for Prototype	Updated Air Chamber & Cartridge Molds Updated Gray Poly Tank Color Added Point Scale Option	Added 1 Product 2 Section Option Updated Air Chamber & Cartridge Molds Removed inside bin step Updated Gray Poly Tank Color Added Point Scale Option	Added STS 12 to STS 16 Conversion Option Updated Air Chamber & Cartridge Molds Added Point Scale Option		Updated Air Chamber & Cartridge Molds Added Point Scale Option		Released for LPB Updated Air Chamber & Cartridge Molds Added Point Scale Option	Added Lower Arm King Pin Hardware Updated Knuckle Block Design	Released for Prototype (Non-Steerable)	
2024	Added Power-Beyond Option Added Rotary Screen Cleaner Option for Cray Fan	Released for LPB Added Rotary Screen Cleaner Option for Cray Fan Added 18 Row Meter Option	Updated Lid Seal Added Meter Funnel Option for Smaller Seed Updated Gear Box & Gear Molds Added Power-Beyond Hydraulic Option	Updated Lid Seal Added Meter Funnel Option for Smaller Seed Updated Gear Box & Gear Molds Added Power-Beyond Hydraulic Option	Added Compatibility with STS 20 Updated Gear Box & Gear Molds Added Power-Beyond Hydraulic Option		Added Compatibility with STS 20 Updated Gear Box & Gear Molds Added Power-Beyond Hydraulic Option		Updated Gear Box & Gear Molds Added Power-Beyond Hydraulic Option	Added Mechanical Quick-Disconnect Option Added Hydraulic Quick-Disconnect Option Added 650/65 R38" Floater Tire Option	Added Pintle Hitch Option Added VF380/90R46" Tire Option	
2025	Released 47 Pin Tech Package w/ Load Cell Wiring Changed Case Drain Pressure Relief from 25 PSI to 40 PSI Added Micro-Trak Controller Option Redesigned Section Control for 24 Row Meters.	Released 47 Pin Tech Package w/ Load Cell Wiring Changed Case Drain Pressure Relief from 25 PSI to 40 PSI Added Micro-Trak Controller Option	Released 47 Pin Tech Package w/ Load Cell Wiring Changed Case Drain Pressure Relief from 25 PSI to 40 PSI Added Micro-Trak Controller Option Updated Gear Box Retention	Released 47 Pin Tech Package w/ Load Cell Wiring Changed Case Drain Pressure Relief from 25 PSI to 40 PSI Added Micro-Trak Controller Option (1 Product Only) Updated Gear Box Retention	Updated Gear Box Retention Changed Case Drain Pressure Relief from 25 PSI to 40 PSI		Updated Gear Box Retention Changed Case Drain Pressure Relief from 25 PSI to 40 PSI		Released 47 Pin Tech Package w/ Load Cell Wiring Changed Case Drain Pressure Relief from 25 PSI to 40 PSI Updated Gear Box Retention Updated From S/S to Sealed Plastic Lid Updated Bin Retainment	Removed 47 Pin Tech Package Option Changed Case Drain Pressure Relief from 25 PSI to 40 PSI New Lid Control ECU	Updated to Nord-Lock Washer on Knuckles	Updated from 2" to 3" Bungs

