PLATFORM END - REMOVE EXISTING PLATFORM MOUNTING HARDWARE AND REPLACE WITH BUMPER HARDWARE. BUMPER END WILL SIT BETWEEN THE PLATFORM AND THE CRADLE. YOU WILL NEED TO PARTIALLY DISASSEMBLE THE PLATFORM TO REPLACE THE MOUNTING BOLT.
Montag Gen I 24 Row / Wil-Rich 10k / Gladiator Installation Guide
Assemble hose support straps to the cast clamp bolts so that the hoses can move forward when tripping over a rock.

Use qty (4) 1/2" nuts and flat washers to mount U-bolts.
OUTER BRACKETS (10)

(SEE PAGES 2, 6)

A000211 (2)

A000212 (2)

A000213 (2)
Remove Swing ladder from platform and install as shown.

The left side bracket should be roughly 8-10” from this gusset.
Hose routed around the outside of springs as shown.

Locate the open side of the Montag supplied Air Release up and away from the spring.

Montag supplied:
- M000849AA – Bracket
- P000620 – ½” U-bolt
- P000415 – ½” Nut
- P000067 – ½” Washer

Montag supplied 2-1/2” hose clamp – P000239.

Montag supplied 1-1/2” hose clamp – P000238.

Montag supplied hose guide – M000848.

Montag supplied 2” hose clamp – P000240 – positioned to restrict movement of the hose guide.
Install couplers as shown. It is important to keep couplers in line with air release and hose as shown. Refer to J. Assy install guide for setup and programming of monitor and sensors.

Wireless antenna is under the words “J.ASSY” - orient for the least steel interference between antenna and monitor.

Clamp coupler over air release.

Clamp coupler over 1-1/2” hose.

P002308 Blockage Sensor.

You will want to have the “digital” section of the sensor orientated for easy access when programming. This area is used to label the row number that this sensor is attached to.

Sensor Kits
6 Row – K002053
8 Row – K002031
12 Row – K002032
16 Row – K002033
18 Row – K002034
24 Row – K002035
Install hoses in K002353 from tractor to corresponding ports shown:

- **K002353:**
  - 24 Row: ¾” hose is for pressure.
  - 1” hose is for return.
  - ½” hose is for the zero-pressure case drain.

Hookup case drain alarm to 12VDC power.

* Hookup locations shown for a single section machine. For a two section machine, the return port is on the opposite side of the machine on the smaller hydraulic manifold.