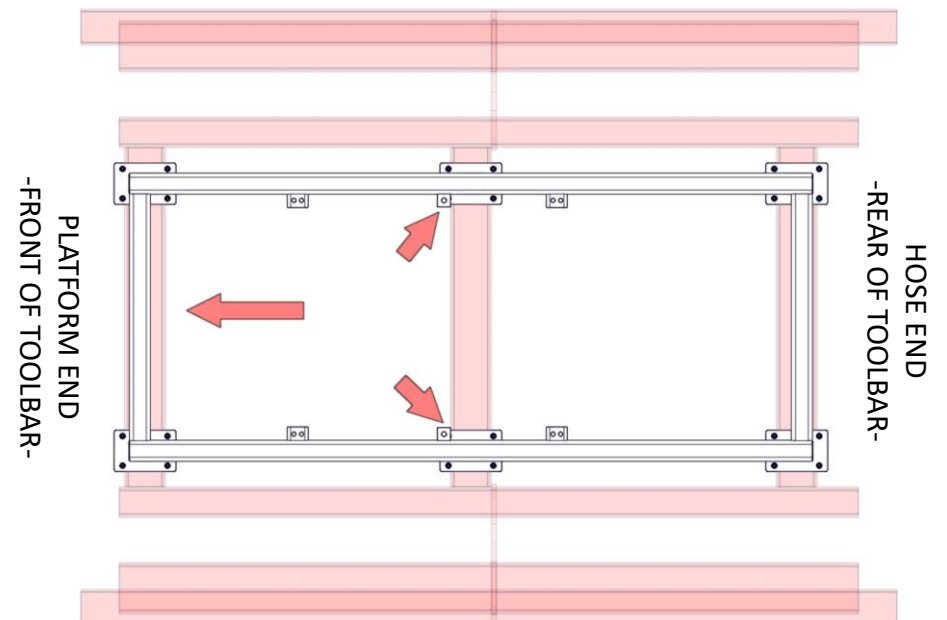
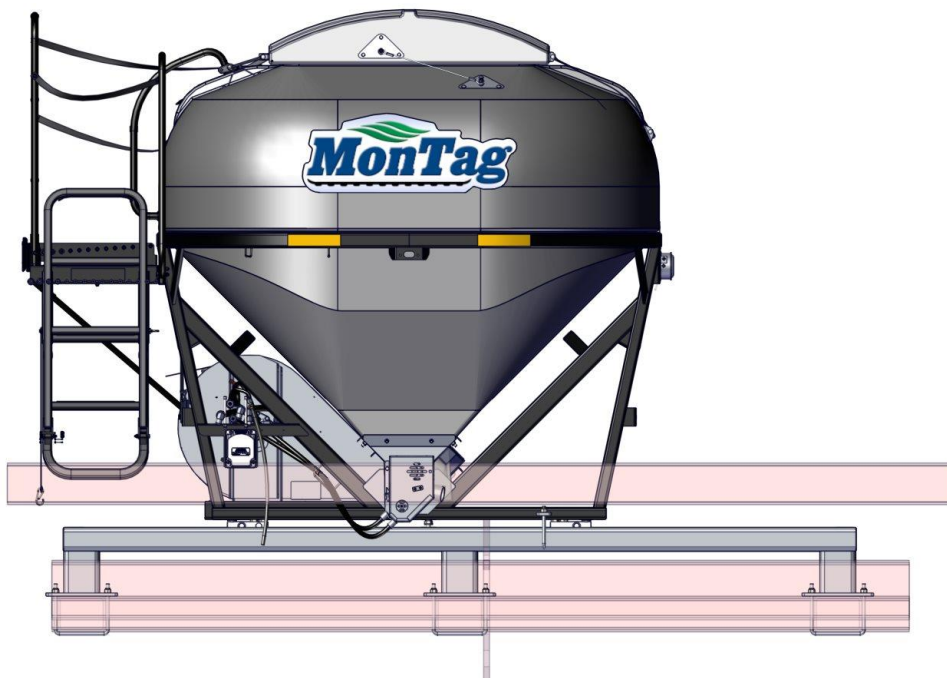
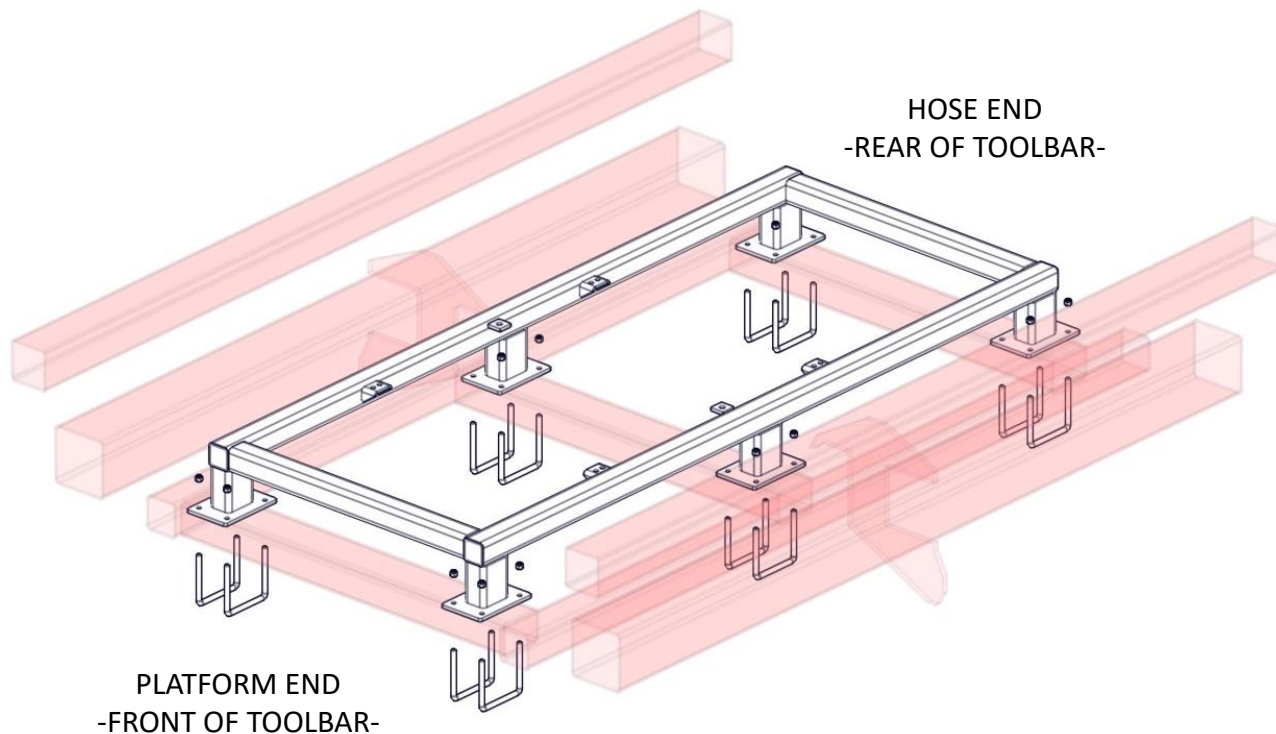
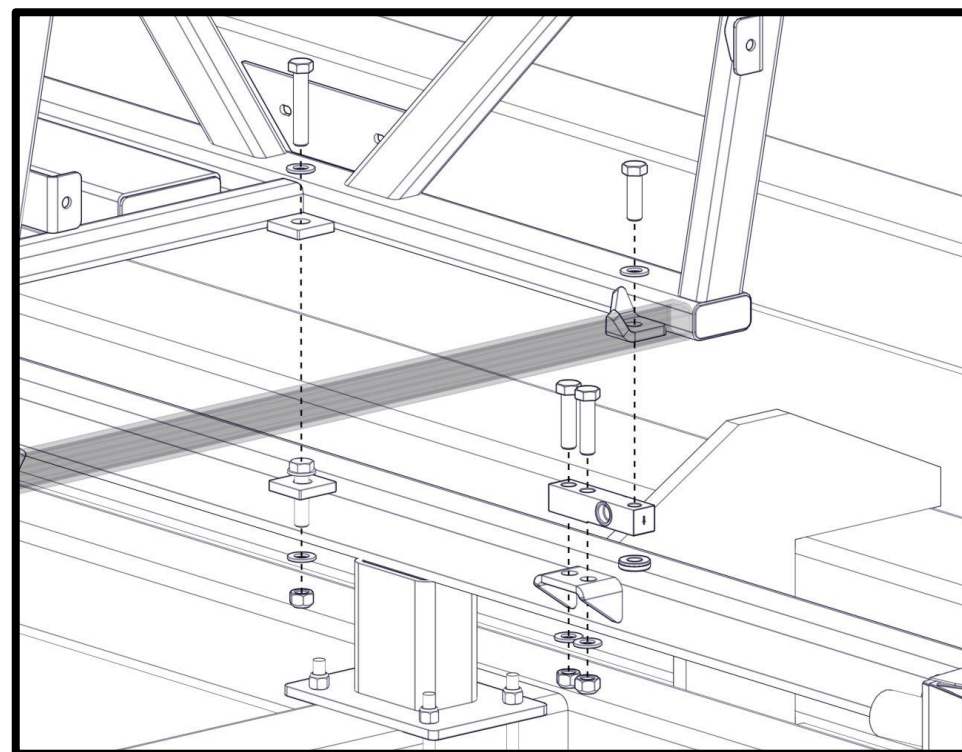
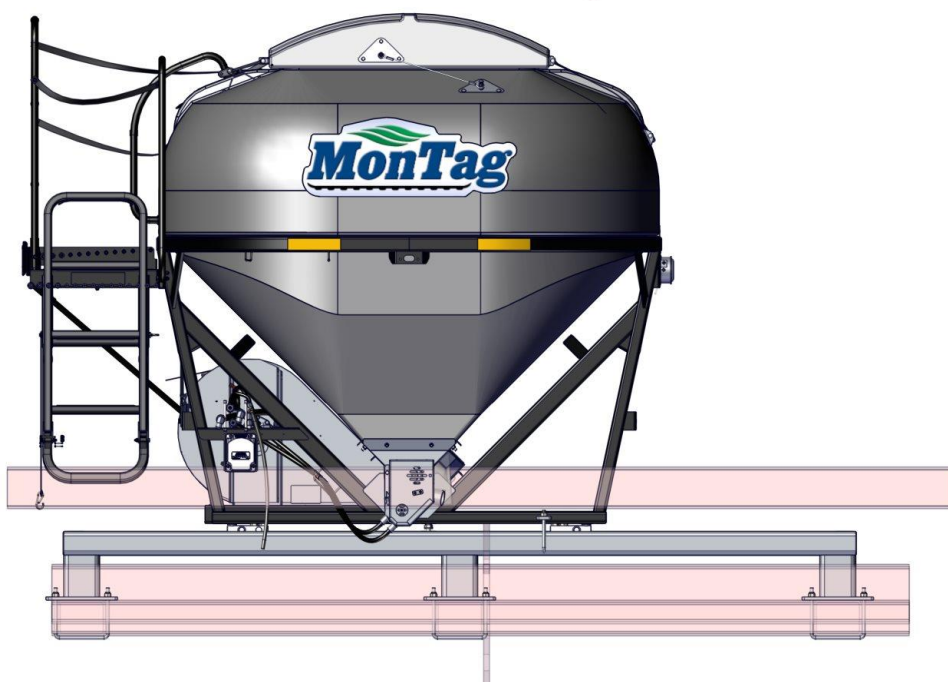
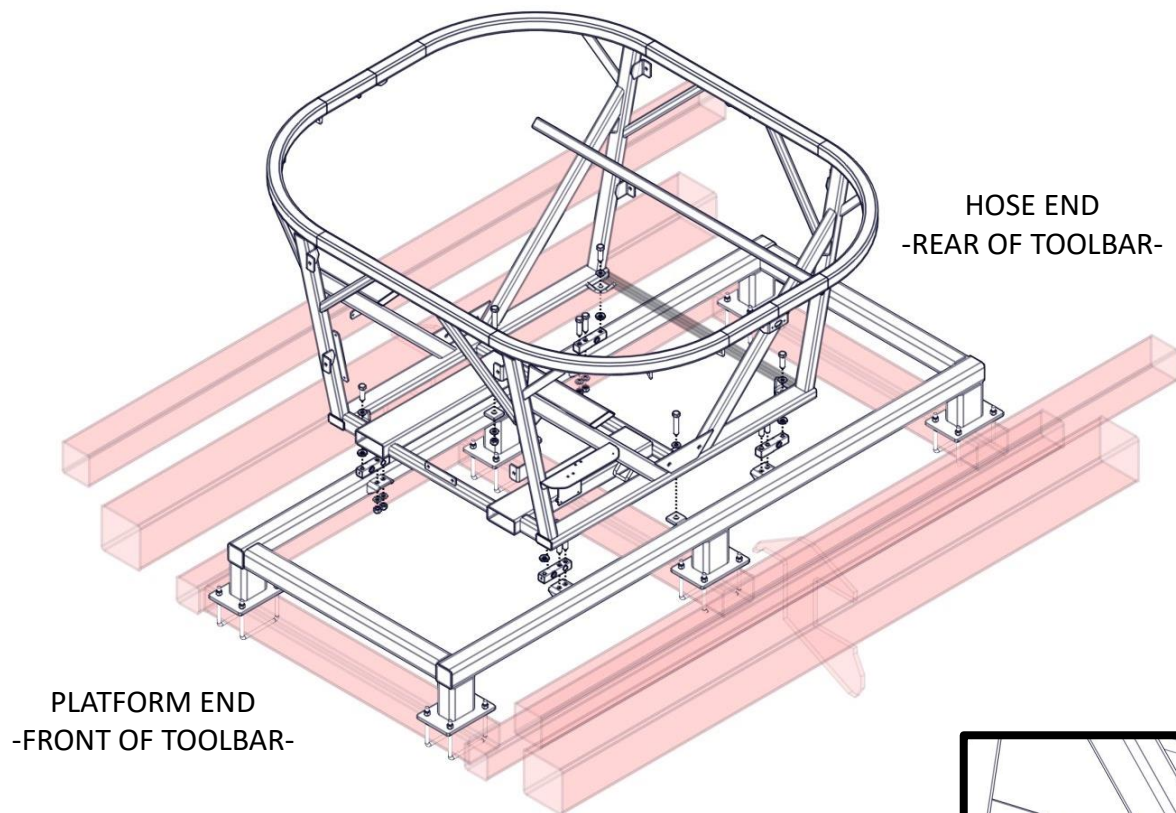


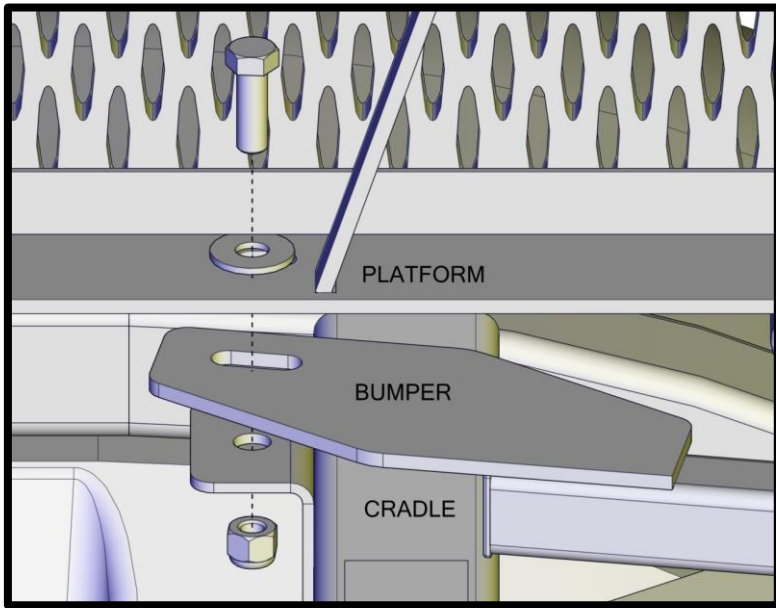


Gen 1 24 Row / Wil-Rich 10k / Gladiator ST-Pro II Installation Guide

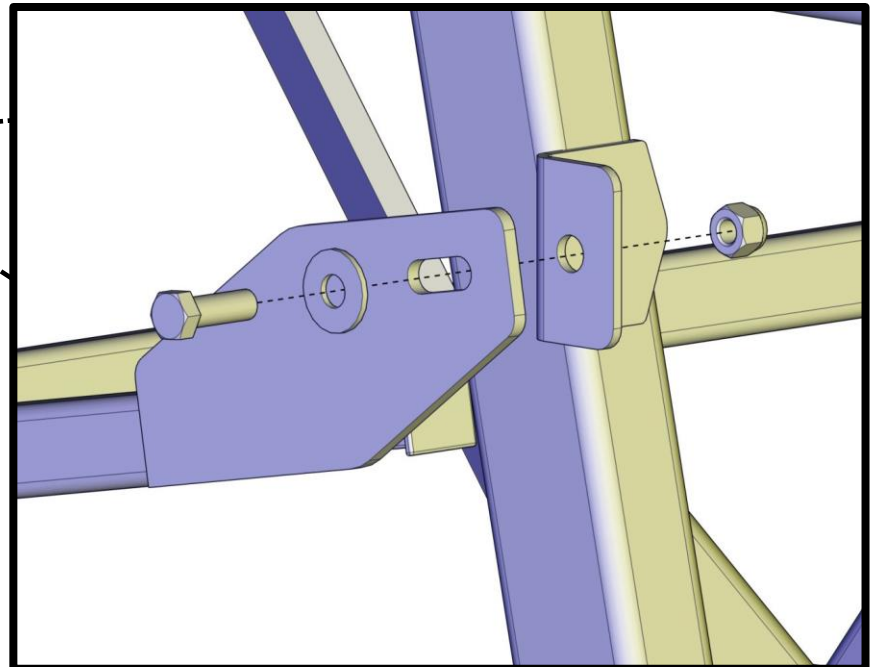
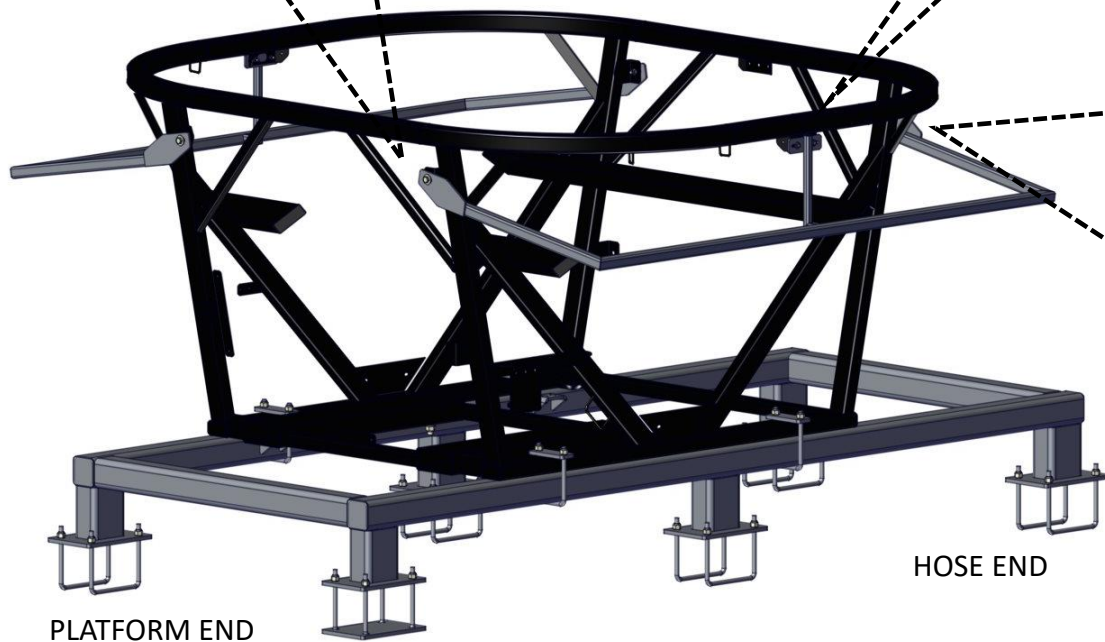
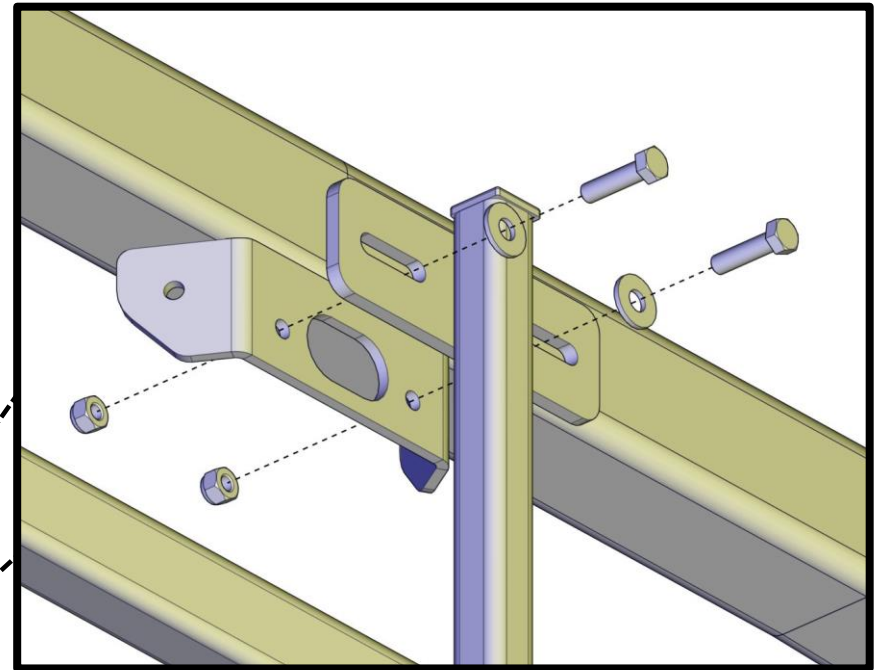








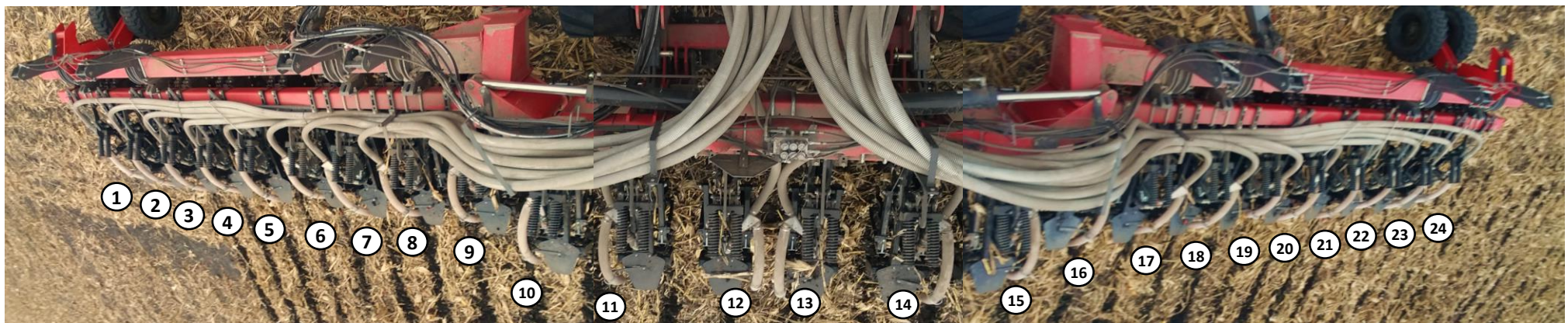
PLATFORM END -
 REMOVE EXISTING
 PLATFORM MOUNTING
 HARDWARE AND
 REPLACE WITH
 BUMPER HARDWARE.
 BUMPER END WILL SIT
 BETWEEN THE
 PLATFORM AND THE
 CRADLE. YOU WILL
 NEED TO PARTIALLY
 DISASSEMBLE THE
 PLATFORM TO REPLACE
 THE MOUNTING BOLT.

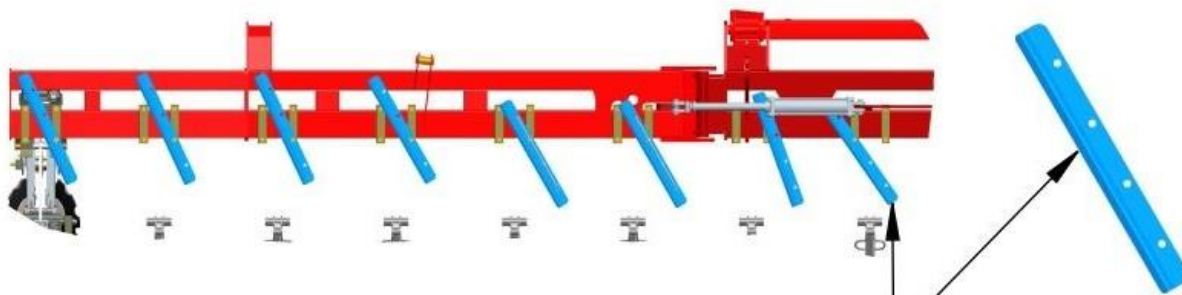


Montag Gen I 24 Row / Wil-Rich 10k / Gladiator ST-Pro II Installation Guide

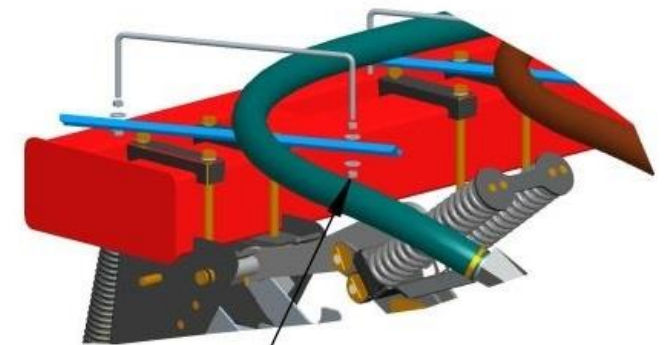


1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24

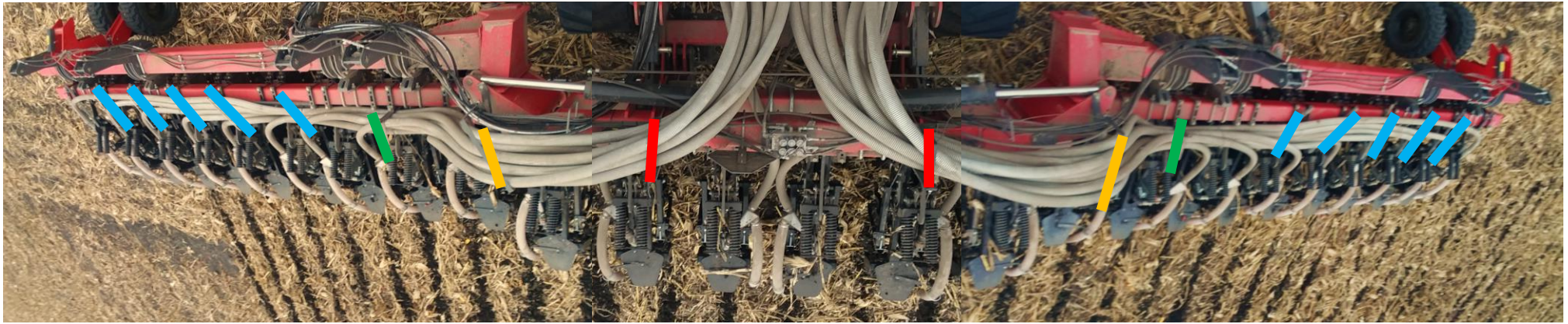




Assemble hose support straps to the cast clamp bolts so that the hoses can move forward when tripping over a rock.

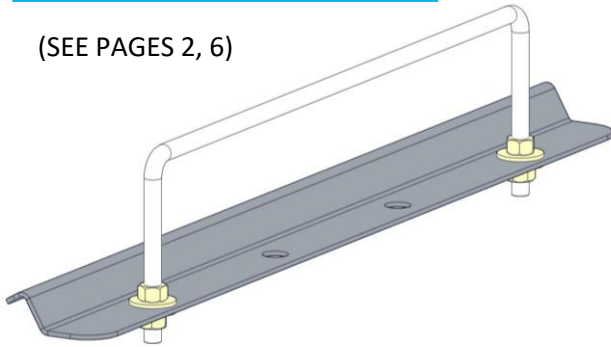


Use qty (4) 1/2" nuts and flat washers to mount U-bolts

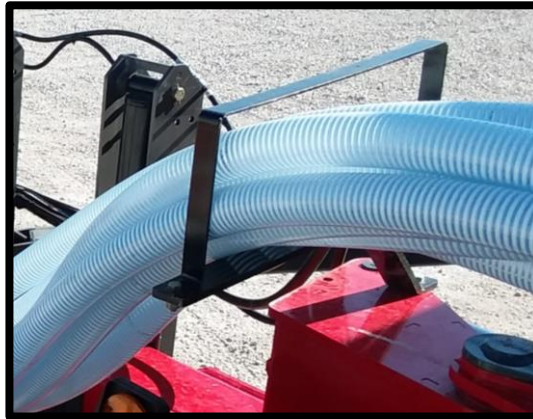


OUTER BRACKETS (10)

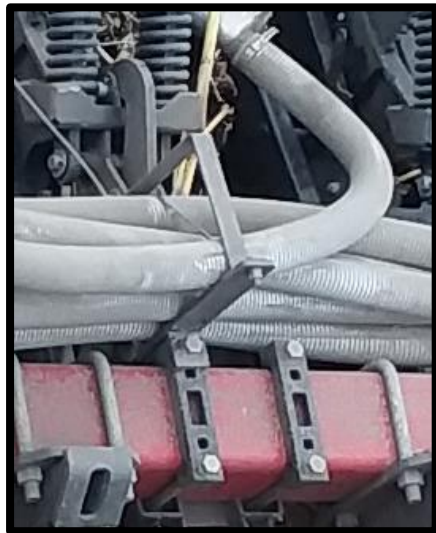
(SEE PAGES 2, 6)



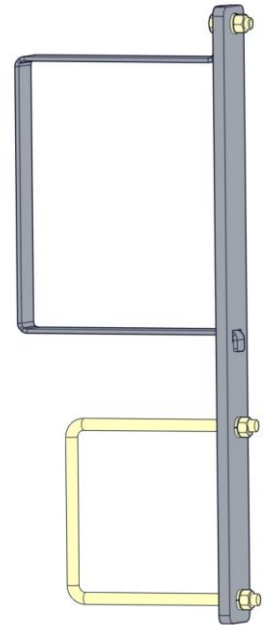
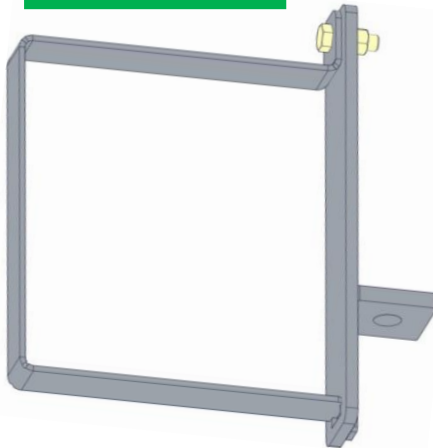
A000211 (2)

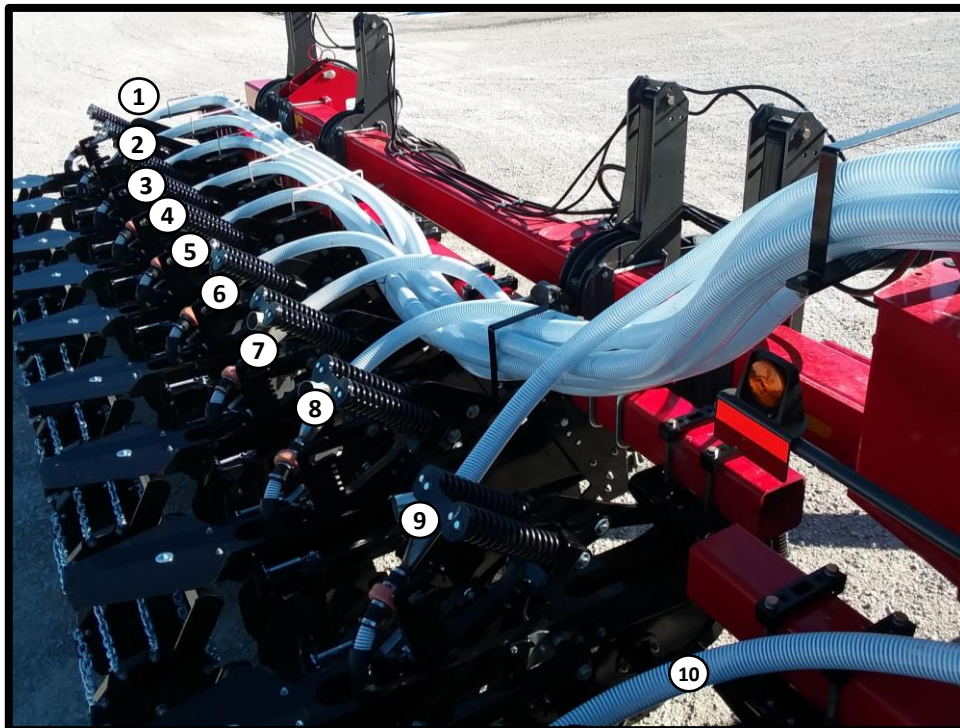
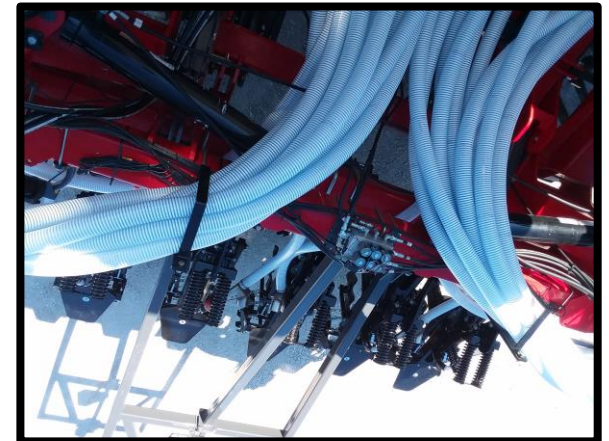
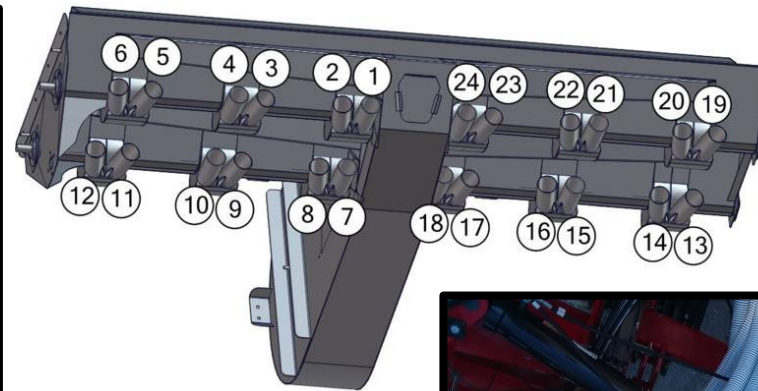
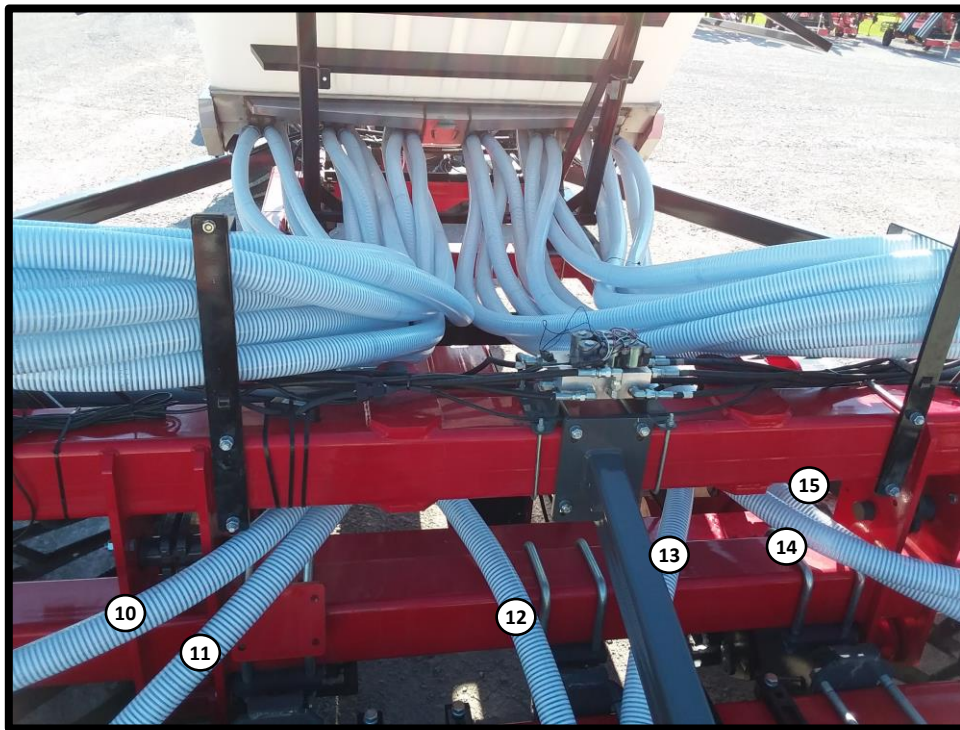


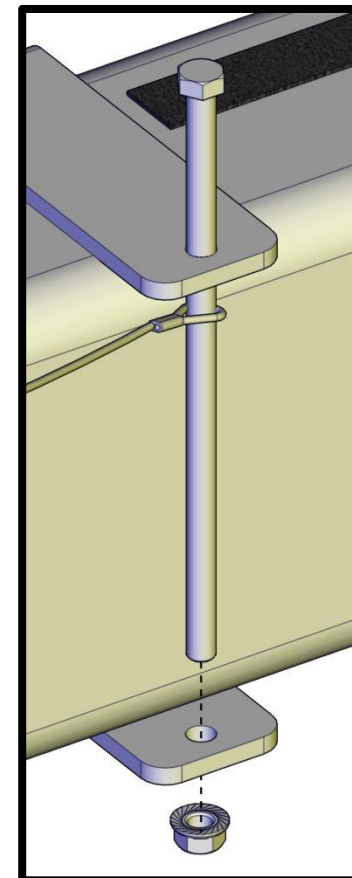
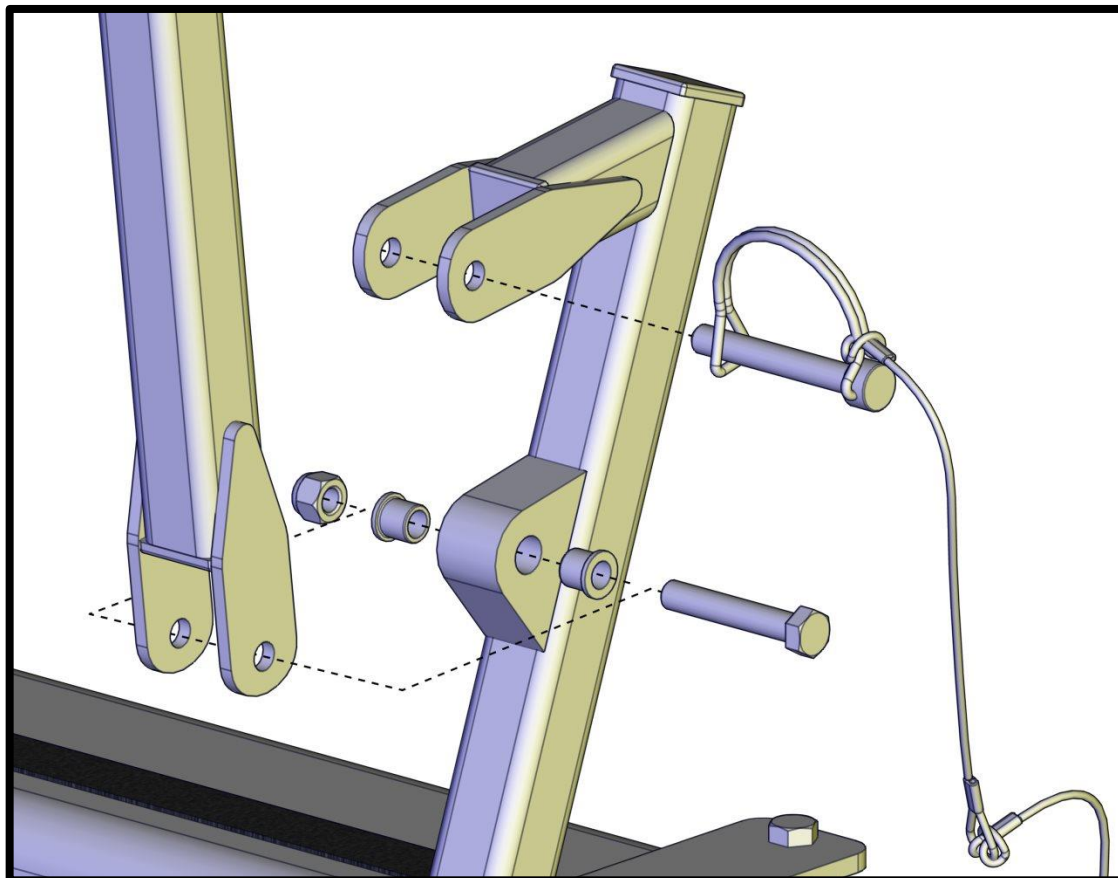
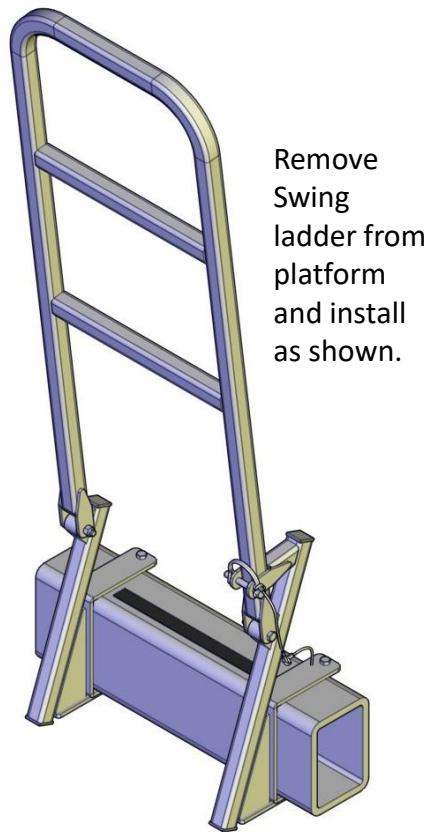
A000213 (2)



A000212 (2)



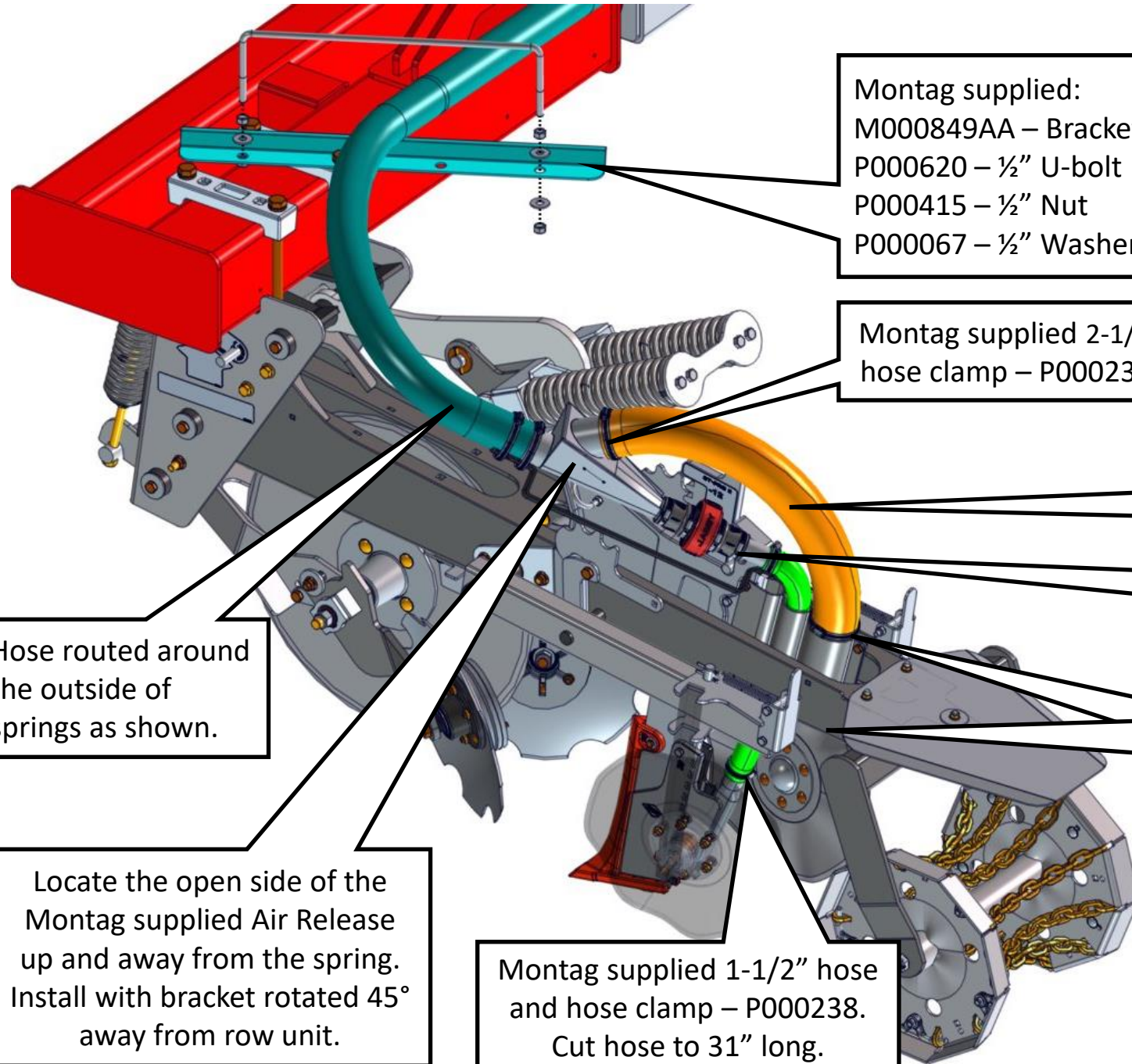




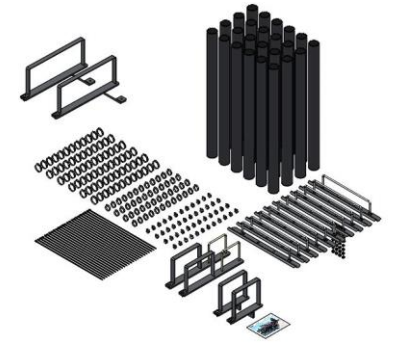
The left side bracket should be
roughly 8-10" from this gusset.



MonTag / Gladiator Row Unit Assembly Instructions



24 Row Mount Kit – K002400



Montag supplied
exhaust hose –
M004250.

Montag supplied
1-1/2" hose clamp –
P000238.

Montag supplied 2-1/2"
hose clamp - above and
below hose guide to
hold tube in place.

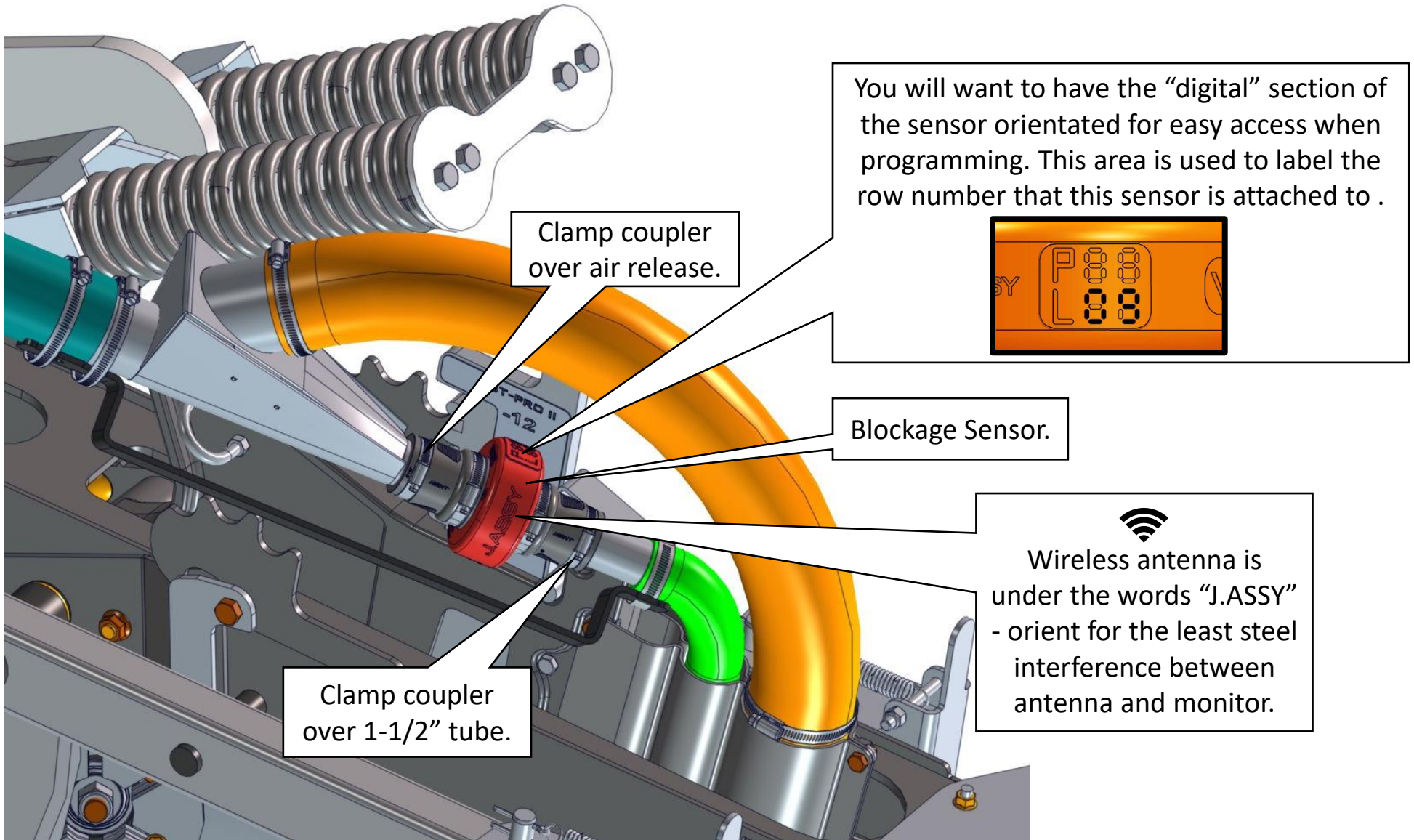
**SHOWN WITH
OPTIONAL J. ASSY
BLOCKAGE SENSOR**

MonTag / J. Assy / Gladiator Blockage Sensor Assembly Instructions

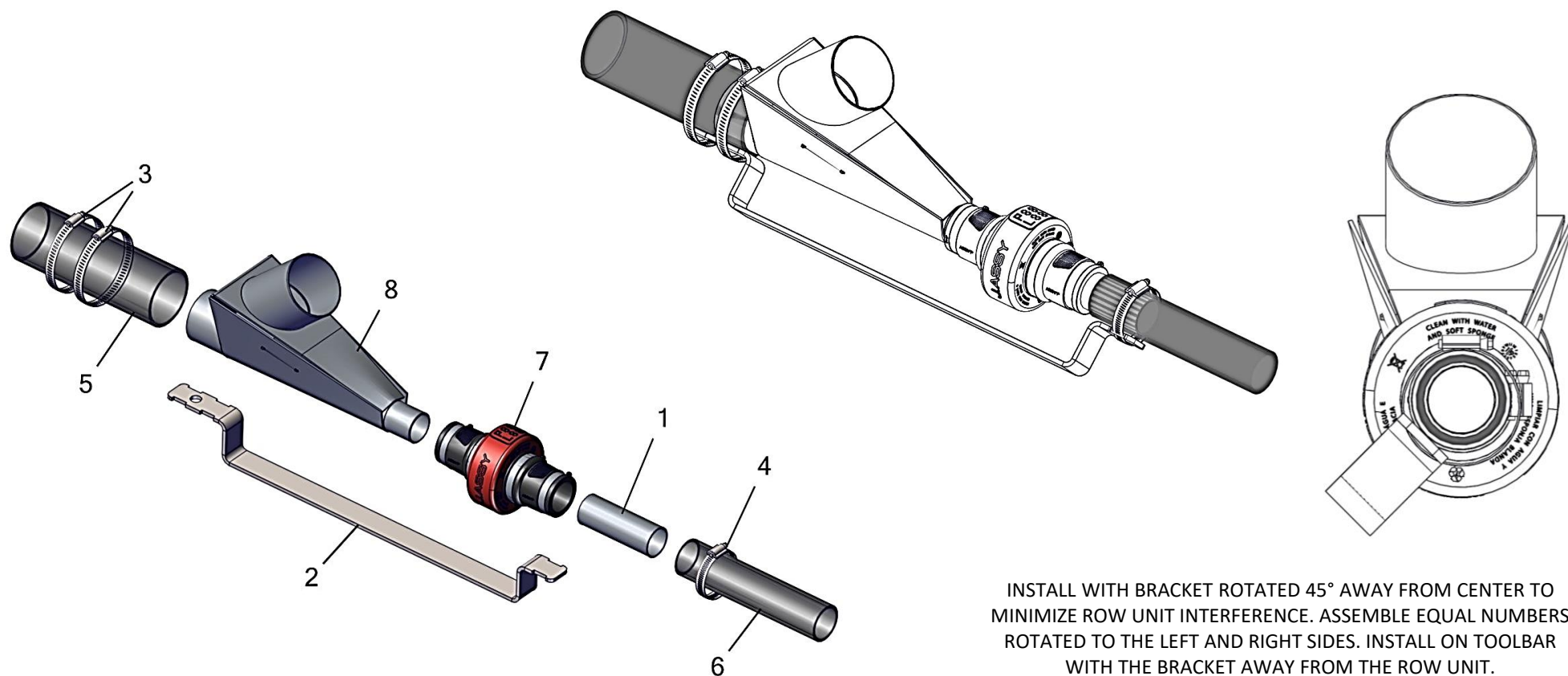
Refer to J. Assy install guide for setup and programming of monitor and sensors.

PROGRAM ALL SENSORS BEFORE INSTALLATION.

Install couplers as shown below and on following page.

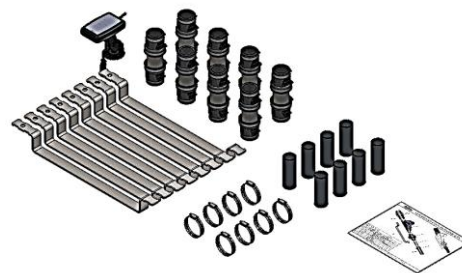


/ J. Assy / Kuhn Wireless Monitoring Kits



INSTALL WITH BRACKET ROTATED 45° AWAY FROM CENTER TO MINIMIZE ROW UNIT INTERFERENCE. ASSEMBLE EQUAL NUMBERS ROTATED TO THE LEFT AND RIGHT SIDES. INSTALL ON TOOLBAR WITH THE BRACKET AWAY FROM THE ROW UNIT.

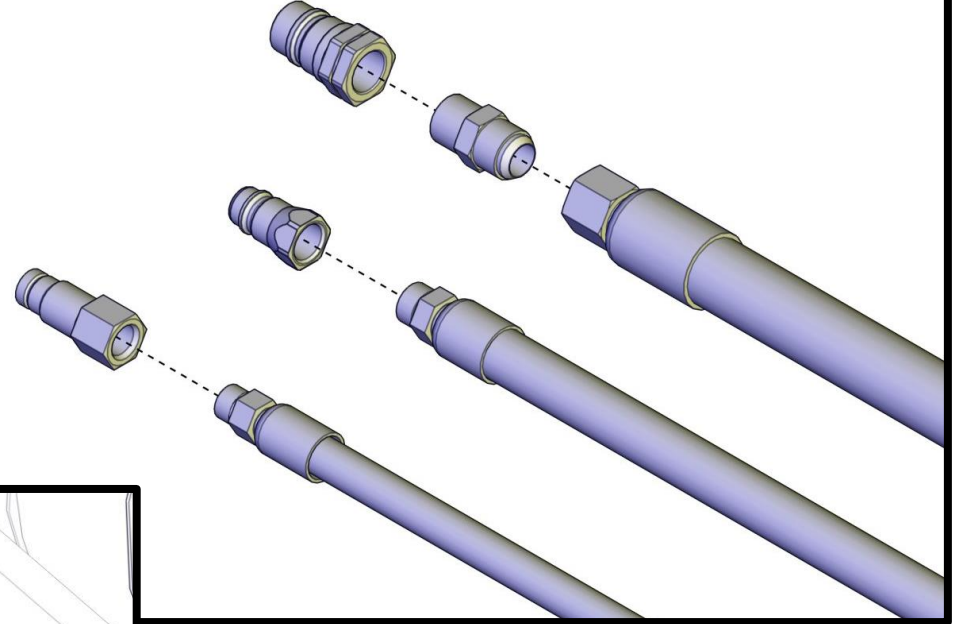
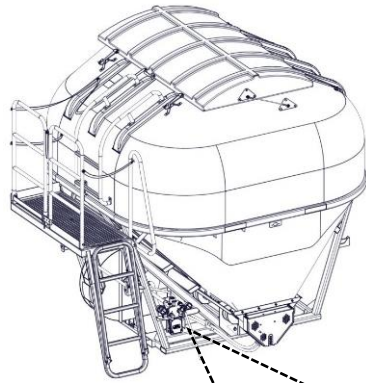
Item No.	Qty	Part Number	Description
1	1	M000735	Tube - Hose Splice (1-1/2")
2	1	M003582	Bracket - J.Assy Blockage Sensor Stabilizer
3	2		Hose Clamp For Inlet Hose
4	1		Hose Clamp For Outlet Hose
7	1	P002397	Sensor - 1-1/2" X 1-1/2" Row Blockage (J. Assy)
5	1		Inlet Hose
6	1		Outlet Hose
8	1		Montag Air Release



Sensor Kits (w/Stabilizer)

4 Row – 1.5" x 1.5" – K002465
 6 Row – 1.5" x 1.5" – K002466
 8 Row – 1.5" x 1.5" – K002460
 12 Row – 1.5" x 1.5" – K002461
 16 Row – 1.5" x 1.5" – K002462
 18 Row – 1.5" x 1.5" – K002463
 24 Row – 1.5" x 1.5" – K002464

HYDRAULIC COMPONENTS FOR MONTAG GEN 1 DRY SKID*



Install hoses in K002353 from tractor to corresponding ports shown:

K002353:

24 Row: $\frac{3}{4}$ " hose is for pressure.
 1" hose is for return.
 $\frac{1}{2}$ " hose is for the zero-pressure
 case drain.

Hookup case drain alarm to 12VDC power.

* Hookup locations shown for a single section machine.

